

Helios Large Display Pulse Input Rate/Totalizer Instruction Manual

PD2-6300



HELIOS



Flow Rate/Totalizer

- Large 1.80" Digits
- Dual-Line 6-Digit Display
- Readable from up to 100 Feet (30 Meters) Away
- Superluminous Sunlight Readable Display
- NEMA 4X, IP65 Rated Field Mountable Enclosure
- Operating Temperature Range of -40 to 65°C (-40 to 150°F)
- Pulse, Open Collector, NPN, PNP, TTL, Switch Contact, Sine Wave (Coil), Square Wave Inputs
- Gate Function for Rate Display of Slow Pulse Rates
- Input Power Options Include 85-265 VAC or 12-24 VDC
- Isolated 24 VDC Transmitter Power Supply
- Rate Displayed as Units per Second, Minute, Hour, or Day
- 9-Digit Totalizer with Total Overflow Feature
- 2 or 4 Relays + Isolated 4-20 mA Output Options
- Onboard USB & RS-485 Serial Communications
- Modbus® RTU Communication Protocol Standard
- Program the Meter from a PC with onboard USB and MeterView Pro

Precision Digital Corporation

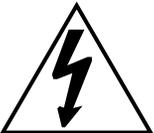
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 <p>Caution: <i>Read complete instructions prior to installation and operation of the meter.</i></p>	 <p>Warning: <i>Risk of electric shock or personal injury.</i></p>
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Precision Digital Corporation warrants this product against defects in material or workmanship for the specified period under “Specifications” from the date of shipment from the factory. Precision Digital’s liability under this limited warranty shall not exceed the purchase value, repair, or replacement of the defective unit.

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Introduction

The Helios PD2-6300 is a multi-purpose, easy to use, large-display pulse input rate/totalizer ideal for flow rate, total, and control applications. It features large 1.8 inch superluminous LED digits, which can be read from up to 100 feet away. It is housed in a water-resistant, field mountable NEMA 4X/IP65 rated enclosure for convenient indoor and outdoor installation.

The meter accepts pulse (e.g. 40 mVp-p to 8 Vp-p), square wave (0-5 V, 0-12 V, or 0-24 V), open collector, NPN, PNP, TTL or switch contact signals from a pulse output flowmeter. The rate, as measured by the flowmeter, is automatically aggregated into a cumulative total and grand total which can be displayed simultaneously with the rate. Three of the programming buttons can be set for custom operation.

A fully loaded Helios PD2-6300 meter comes with four (4) SPDT relays, a 4 20 mA output, two 24 VDC power supplies, five (5) digital inputs and four (4) digital outputs, and RS485 serial communications. The two or four relays can be used for alarm indication or process control applications. The 4-20 mA isolated output, Modbus RTU serial communications, and digital I/O features make the Helios an excellent addition to any system.

Ordering Information

Standard Models

85-265 VAC Model	12-24 VDC Model	Options Installed
PD2-6300-6H0	PD2-6300-7H0	No Options
PD2-6300-6H7	PD2-6300-7H7	4 relays & 4-20 mA output

Accessories

Model	Description
PDA6260	Pipe Mounting Kit
PDA7485-I	RS-232 to RS-422/485 isolated converter
PDA7485-N	RS-232 to RS-422/485 non-isolated converter
PDAPLUG2	Plastic Conduit Plug
PDX6901	Suppressor (snubber): 0.01 μ F/470 Ω , 250 VAC

Specifications

Except where noted all specifications apply to operation at +25°C.

General

Display	Main display: 1.8" (46 mm) high, red LEDs 6 digits per line (-99999 to 999999), with lead zero blanking
Display Intensity	Eight user selectable intensity levels
Display Update Rate	Rate: 10 per second; up to 1 per 100 seconds (and is a function of Low Gate setting) Total: 10 per second (fixed)
Overrange	Display flashes 999999
Underrange	Display flashes -99999
Display Assignment	Display lines 1 & 2 may be assigned to rate, total, grand total, alternate rate & total, max/min, units (lower display only), set points, Modbus input, & more.
Programming Methods	Four programming buttons, digital inputs, PC and MeterView Pro software, or Modbus registers.
Noise Filter	Programmable from 2 to 199 (0 will disable filter)
Filter Bypass	Programmable from 0.1 to 99.9% of calibrated span
Recalibration	All ranges are calibrated at the factory. Recalibration is recommended at least every 12 months.
Max/Min Display	Max/min readings reached by the process are stored until reset by the user or until power to the meter is turned off.

Password	Three programmable passwords restrict modification of programmed settings. Pass 1: Allows use of function keys and digital inputs Pass 2: Allows use of function keys, digital inputs and editing set/reset points Pass 3: Restricts all programming, function keys, and digital inputs Total: Prevents resetting the total manually Gtotal: Prevents resetting the grand total manually.
Power Options	85-265 VAC 50/60 Hz, 90-265 VDC, 20 W max or 12-24 VDC \pm 10%, 15 W max Powered over USB for configuration only.
Isolated Transmitter Power Supply	Terminals P+ & P-: 24 VDC \pm 10%. 12-24 VDC powered models selectable for 24, 10, or 5 VDC supply (internal P+/P-switch). 85-265 VAC models rated @ 200 mA max, 12-24 VDC powered models rated @ 100 mA max, @ 50 mA max for 5 or 10 VDC supply.
Non-Volatile Memory	All programmed settings are stored in non-volatile memory for a minimum of ten years if power is lost.
Fuse	Required external fuse: UL Recognized, 5 A max, slow blow; up to 6 meters may share one 5 A fuse
Normal Mode Rejection	Greater than 60 dB at 50/60 Hz

Isolation	4 kV input/output-to-power line 500 V input-to-output or output-to-P+ supply
Overvoltage Category	Installation Overvoltage Category II: Local level with smaller transient overvoltages than Installation Overvoltage Category III.
Environmental	Operating temperature range: -40 to 150°F (-40 to 65°C) Storage temperature range: -40 to 185°F (-40 to 85°C) Relative humidity: 0 to 90% non-condensing
Connections	Removable and integrated screw terminal blocks accept 12 to 22 AWG wire...
Enclosure	UL Type 4X, IP65 rated. Polycarbonate & glass blended plastic case, color: gray. Includes four PG11 through-hole conduit openings, with two factory installed PG11, IP68, black nylon threaded hole plugs with backing nuts.
Mounting	Wall Mounting: Four (4) mounting holes provided for screwing meter into wall. See Wall Mounting Instructions on page 11 for additional details. Pipe Mounting: Optional pipe mounting kit (PDA6260) allows for pipe mounting. Sold separately. See Pipe Mounting Instructions on page 12 for additional details.
Tightening Torque	Removable Screw Terminals: 5 lb-in (0.56 Nm) Digital I/O and RS485 Terminals: 2.2 lb-in (0.25 Nm)
Overall Dimensions	10.63" x 12.59" x 4.77" (270 mm x 319.7 mm x 121.2 mm) (W x H x D)
Weight	6.10 lbs (2.76 kg)
Warranty	3 years parts & labor

Rate Input

Inputs	Field selectable: Pulse or square wave 0-5 V, 0-12 V, or 0-24 V @ 30 kHz; TTL; open collector 4.7 kΩ pull-up to 5 V @ 30 kHz; NPN or PNP transistor, switch contact 4.7 kΩ pull-up to 5 V @ 40 Hz; Modbus PV (Slave)
Low Voltage Mag Pickup (Isolated)	Sensitivity: 40 mVp-p to 8Vp-p
Minimum Input Frequency	0.001 Hz Minimum frequency is dependent on high gate setting.
Maximum Input Frequency	30,000 Hz (10,000 for low voltage mag pickup)

Input Impedance	Pulse input: Greater than 300 kΩ @ 1 kHz. Open collector/switch input: 4.7 kΩ pull-up to 5 V.
Accuracy	±0.03% of calibrated span ±1 count
Temperature Drift	Rate display is not affected by changes in temperature.
Multi-Point Linearization	2 to 32 points
Low-Flow Cutoff	0-999999 (0 disables cutoff function)
Decimal Point	Up to five decimal places or none: <i>d.ddddd, d.ddddd, d.ddd, d.dd, d.d, or ddddd</i>
Calibration	May be calibrated using K-factor, internal calibration, or by applying an external calibration signal.
K-Factor	Field programmable K-factor converts input pulses to rate in engineering units. May be programmed from 0.00001 to 999,999 pulses/unit.
Calibration Range	Input 1 signal may be set anywhere in the range of the meter; input 2 signal may be set anywhere above or below input 1 setting. Minimum input span between any two inputs is 10 Hz. An error message will appear if the input 1 and input 2 signals are too close together.
Filter	Programmable contact de-bounce filter: 40 to 999 Hz maximum input frequency allowed with low speed filter.
Time Base Gate	Second, minute, hour, or day Low gate: 0.1-99.9 seconds High gate: 2.0-999.9 seconds
F4 Digital Input Contacts	3.3 VDC on contact. Connect normally open contacts across F4 to COM.
F4 Digital Input Logic Levels	Logic High: 3 to 5 VDC Logic Low: 0 to 1.25 VDC

Rate/Totalizer

Display Assignment	The Upper and Lower displays may be assigned to rate, total, grand total, alternate rate/total, alternate rate/grand total, set points, alternate rate/units, alternate total/units, alternate grand total/units, display Hi, display Lo, display Hi/Lo, display modbus, display units (lower display) and display Off (lower display).
Rate Display Indication	-99999 to 999999, lead zero blanking. "R" LED illuminates while displaying rate.

Total Display & Total Overflow	0 to 999,999; automatic lead zero blanking. "T" LED is illuminated while displaying total or grand total. Up to 999,999,999 with total-overflow feature. "OF" is displayed to the left of total overflow and ▲ LED is illuminated.
Alternating Display	Either display may be programmed to alternate between rate and total or rate and grand total every 10 seconds.
Total Decimal Point	Up to five decimal places or none: <i>d.ddddd, d.ddddd, d.ddd, d.dd, d.d, or ddddd</i> Total decimal point is independent of rate decimal point.
Totalizer	Calculates total based on rate and field programmable multiplier to display total in engineering units. Time base must be selected according to the time units in which the rate is displayed.
Totalizer Rollover	Totalizer rolls over when display exceeds 999,999,999. Relay status reflects display.
Total Overflow Override	Program total reset for automatic with 0.1 second delay and set point 1 for 999,999
Totalizer Presets	Up to eight, user selectable under setup menu. Any set point can be assigned to total and may be programmed anywhere in the range of the meter for total alarm indication.
Programmable Delay On Release	0.1 and 999.9 seconds; applied to the first relay assigned to total or grand total. If the meter is programmed to reset total to zero automatically when the preset is reached, then a delay will occur before the total is reset.
Total Reset	Via front panel button, external contact closure on digital inputs, automatically via user selectable preset value and time delay, or through serial communications.
Total Reset Password	Total and grand total passwords may be entered to prevent resetting the total or grand total from the front panel.
Non-Resetable Total	The grand total can be programmed as a non-resetable total by entering the password "050873". <div style="text-align: center;">  Caution! <i>Once the Grand Total has been programmed as "non-resetable" the feature cannot be disabled.</i> </div>

Relays

Rating	2 or 4 SPDT (Form C) internal and/or 4 SPST (Form A) external; rated 3 A @ 30 VDC and 125/250 VAC resistive load; 1/14 HP (≈ 50 W) @ 125/250 VAC for inductive loads
Noise Suppression	Noise suppression is recommended for each relay contact switching inductive loads; see page 16 for details.
Deadband	0-100% of span, user programmable
High Or Low Alarm	User may program any alarm for high or low trip point. Unused alarm LEDs and relays may be disabled (turn off).
Relay Operation	Automatic (non-latching) and/or manual reset Latching (requires manual acknowledge) with/without clear Pump alternation control (2 to 4 relays) Sampling (based on time) Off (disable unused relays and enable Interlock feature) Manual on/off control mode
Relay Reset	User selectable via front panel buttons or digital inputs <ol style="list-style-type: none"> 1. Automatic reset only (non-latching), when the input passes the reset point. 2. Automatic + manual reset at any time (non-latching) 3. Manual reset only, at any time (latching) 4. Manual reset only after alarm condition has cleared (latching) <i>Note: Front panel button or digital input may be assigned to acknowledge relays programmed for manual reset.</i>
Time Delay	0 to 999.9 seconds, on & off relay time delays. Programmable and independent for each relay
Fail-Safe Operation	Programmable and independent for each relay. <i>Note: Relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.</i>
Auto Initialization	When power is applied to the meter, relays will reflect the state of the input to the meter.
Isolated 4-20 mA Transmitter Output	
Output Source	Process variable (PV), max, min, set points 1-4, Modbus input, or manual control mode
Scaling Range	1.000 to 23.000 mA for any display range
Calibration	Factory calibrated: 4.000 to 20.000 = 4-20 mA output
Analog Out Programming	23.000 mA maximum for all parameters: Overrange, underrange, max, min, and break

Accuracy	± 0.1% of span ± 0.004 mA		
Temperature Drift	0.4 µA/°C max from 0 to 65°C ambient, 0.8 µA/°C max from -40 to 0°C ambient <i>Note: Analog output drift is separate from input drift.</i>		
Isolated Transmitter Power Supply	Terminals I+ & R: 24 VDC ± 10%. May be used to power the 4-20 mA output or other devices. Refer to Figure 24 on page 20. All models rated @ 40 mA max.		
External Loop Power Supply	35 VDC maximum		
Output Loop Resistance	Power supply	Minimum	Maximum
	24 VDC	10 Ω	700 Ω
	35 VDC (external)	100 Ω	1200 Ω
RS485 Serial Communications Terminal			
Compatibility	EIA-485		
Connectors	Removable screw terminal connector		
Max Distance	3,937' (1,200 m) max		
Status Indication	Separate LEDs for Power (P), Transmit (TX), and Receive (RX)		
Modbus® RTU Serial Communications			
Slave Id	1 – 247 (Meter address)		
Baud Rate	300 – 19,200 bps		
Transmit Time Delay	Programmable between 0 and 199 ms		
Data	8 bit (1 start bit, 1 or 2 stop bits)		

Parity	Even, Odd, or None with 1 or 2 stop bits
Byte-To-Byte Timeout	0.01 – 2.54 second
Turn Around Delay	Less than 2 ms (fixed)
<i>Note: Refer to the Modbus Register Tables located at www.predig.com for details.</i>	

Digital Input & Output Terminal

Channels	4 digital inputs & 4 digital outputs
Digital Input Logic High	3 to 5 VDC
Digital Input Logic Low	0 to 1.25 VDC
Digital Output Logic High	3.1 to 3.3 VDC
Digital Output Logic Low	0 to 0.4 VDC
Source Current	10 mA maximum output current
Sink Current	1.5 mA minimum input current To be used as pull-up for digital inputs only. Connect normally open pushbuttons across +5 V & DI 1-4.

+5 V Terminal



WARNING!

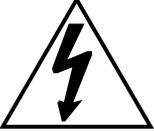
DO NOT use +5 V terminal to power external devices.

Compliance Information

Safety

UL & C-UL Listed	USA & Canada UL 508 Industrial Control Equipment (United States), C22.2 No. 142 (Canadian National Standard)
UL File Number	E160849
Front Panel	UL Type 4X, NEMA 4X, IP65
Low Voltage Directive	EN 61010-1:2010 Safety requirements for measurement, control, and laboratory use

Safety Information

	
<p>Caution: <i>Read complete instructions prior to installation and operation of the meter.</i></p>	<p>Warning: <i>Risk of electric shock or personal injury.</i></p>
 Warning!	<p>Hazardous voltages exist within enclosure. Installation and service should be performed only by trained service personnel.</p>

Installation

There is no need to open the clear plastic front cover in order to complete the installation, wiring, and setup of the meter. All programming is done through the buttons and switches located under the lower door panel and are accessible by removing the single securing screw. Wires should be run through the knockout holes located on the bottom of the meter.

There are a total of four pre-drilled conduit entry holes located at the bottom of the meter. If the need to drill additional holes arises, make sure you will have the clearance necessary for conduit mounting hardware.

Do not disconnect the RJ45 connector found on the right side of the meter wiring board. Doing so will disable the onboard digital I/O, RS-485 serial communications, and M-Link functionality.

Instructions are provided for changing the transmitter power supply to output 5 or 10 VDC instead of 24 VDC, see page 12.

Unpacking

Remove the meter from box. Inspect the packaging and contents for damage. Report damages, if any, to the carrier. If any part is missing or the meter malfunctions, please contact your supplier or the factory for assistance.

Wall Mounting Instructions

The meter can be mounted to any wall using the four provided mounting holes. Note that the bottom mounting holes are located underneath the front door panel. To mount the meter to a wall, follow these instructions.

1. Prepare a section of wall approximately 11" x 13" (280 mm x 330 mm) for meter mounting by marking with a pencil the mounting holes (shown in the image to the right) on the wall.
2. Using a drill bit slightly smaller than the girth of the mounting screws, pre-drill holes at the mounting locations previously marked.
3. Insert mounting screws into the four mounting holes and screw them into the pre-drilled holes. **Do not overtighten** the mounting screws as it is possible that the enclosure could crack and become damaged.

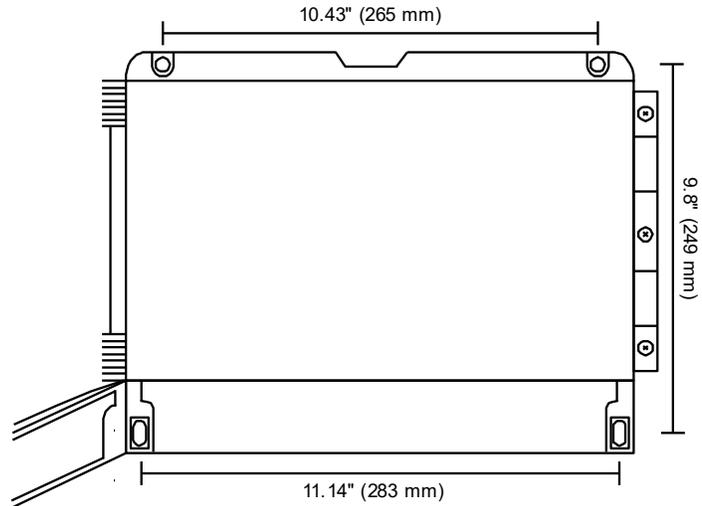


Figure 1. Meter Mounting Holes

Mounting Dimensions

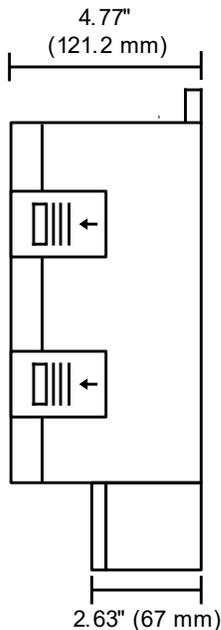


Figure 2. Meter Dimensions - Side View

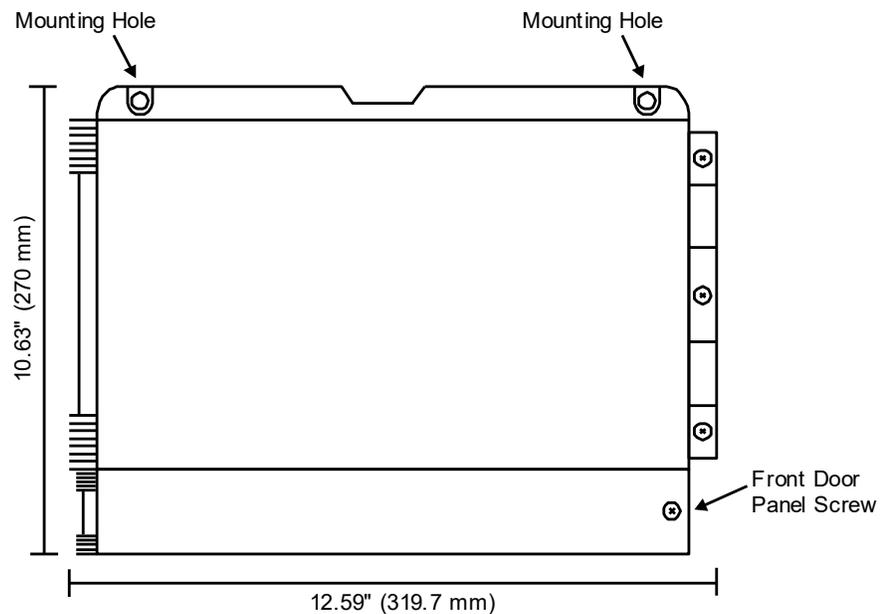


Figure 3. Meter Dimensions – Front View

Pipe Mounting Instructions

The meter can also be mounted to a pipe using the optional pipe mounting kit (PDA6260). This kit includes two mounting plates, two U-bolts, and the necessary nuts and bolts. To mount the meter to a pipe using the pipe mounting kit accessory, follow these instructions.

1. Secure the mounting plates to the top and bottom (for vertical pipes) or left and right (for horizontal pipes) of the reverse side of the meter enclosure using the provided fasteners. **Do not overtighten** the fasteners as it could cause damage to the enclosure.
2. Using the provided nuts and U-bolts, secure the mounting plates to the pipe enough torque such that the meter cannot be moved up or down (or side to side).

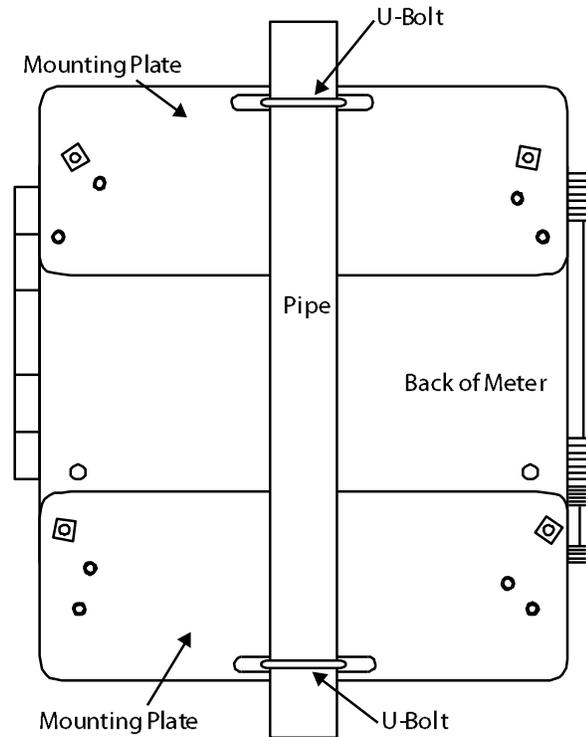


Figure 4. Vertical Pipe Mount Assembly

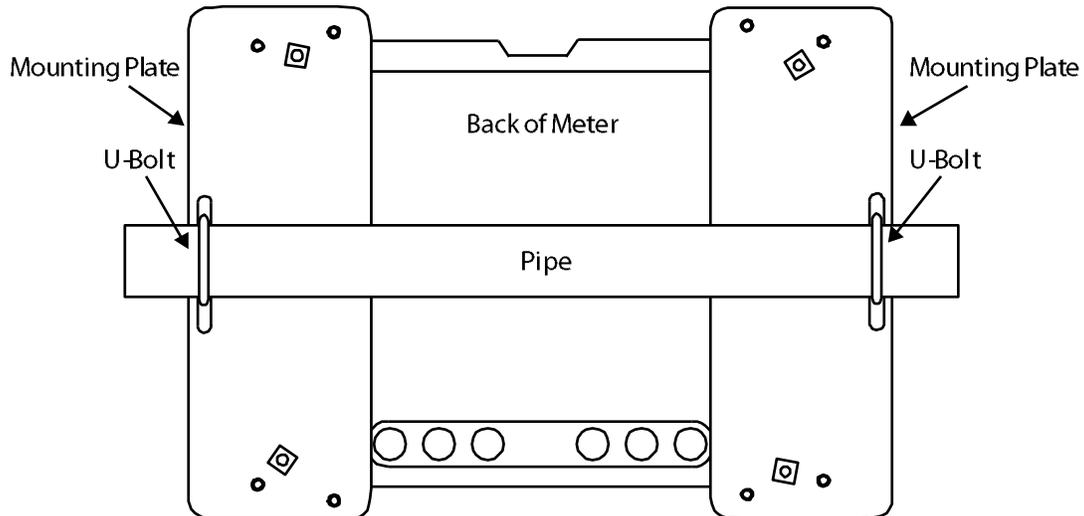


Figure 5. Horizontal Pipe Mount Assembly

Transmitter Supply Voltage Selection (P+, P-)

All meters, including models equipped with the 12-24 VDC power option, are shipped from the factory configured to provide 24 VDC power for the transmitter or sensor.

If the transmitter requires 5 or 10 VDC excitation, the switch labeled P+/P- must be configured accordingly.

To access the voltage selection jumper:

1. Unplug the meter power.
2. Unscrew and open the front door panel.
3. Locate the P+/P- switch located in the center of the connections board (see diagram below).
4. Flip this switch into the appropriate position for the required transmitter excitation.

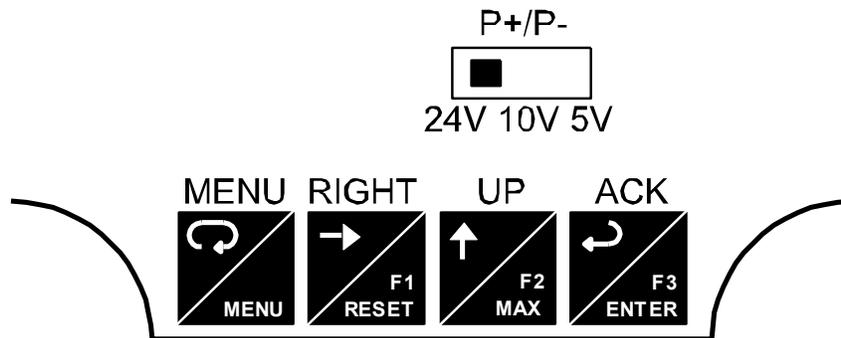


Figure 6. Transmitter Supply Voltage Selection

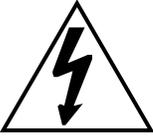
Connections

All connections are made to screw terminal connectors located under the front door panel. Remove the single securing screw in order to access the wiring terminals.

 Caution	<p><i>Use copper wire with 60°C or 60/75°C insulation for all line voltage connections. Observe all safety regulations. Electrical wiring should be performed in accordance with all applicable national, state, and local codes to prevent damage to the meter and ensure personnel safety.</i></p>
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Connectors Labeling

The connectors' label, affixed to the inside of the lower door panel, shows the location of all connectors available with requested configuration.

 Warning!	<p>Do not connect any equipment other than Precision Digital's expansion modules, cables, or meters to the RJ45 M-LINK connector. Otherwise damage will occur to the equipment and the meter.</p> <p>Do not disconnect the RJ45 connector located to the left of the power terminal block. Doing so will disable the onboard digital I/O, RS-485 serial communications, and M-Link functionality.</p>
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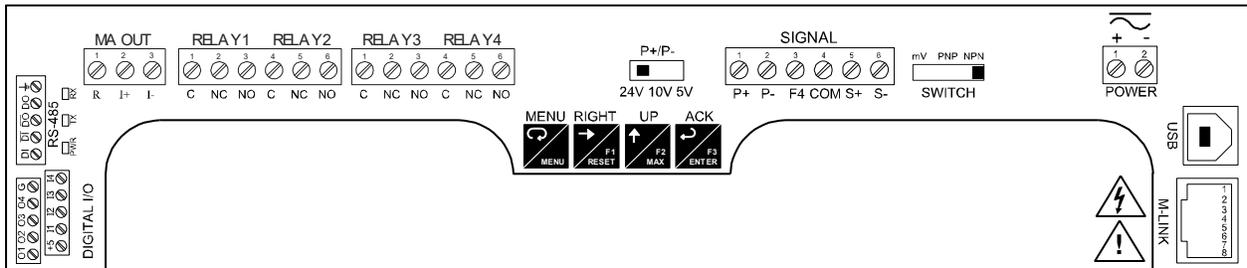
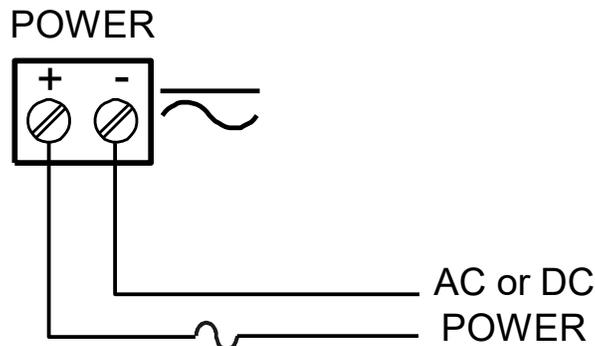


Figure 7. Connector Labeling for Fully Loaded PD2-6300

Power Connections

Power connections are made to a two-terminal connector labeled POWER on Figure 7 on page 14. The meter will operate regardless of DC polarity connection. The + and - symbols are only a suggested wiring convention.



Required External Fuse:
5 A max, 250 V Slow Blow

Figure 8. Power Connections

Signal Connections

Signal connections are made to a six-terminal connector labeled SIGNAL on Figure 7. The COM (common) terminal is the return for the input signals.

The following figures show examples of signal connections.

Setup and programming is performed through the front panel buttons.

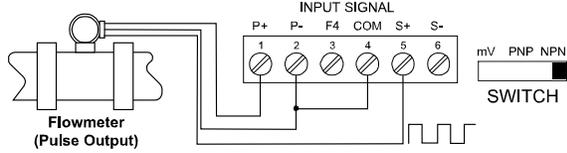


Figure 9: Flowmeter Powered by Internal Power Supply

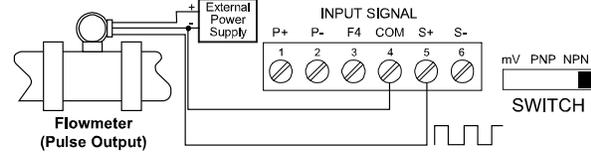


Figure 10: Flowmeter Powered by External Supply

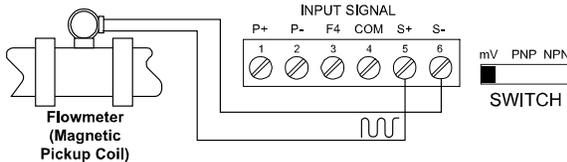


Figure 11: Self-Powered Magnetic Pickup Coil Flowmeter

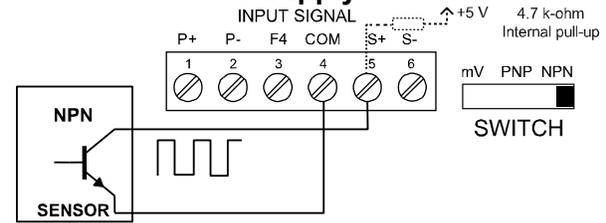


Figure 12: NPN open Collector Input

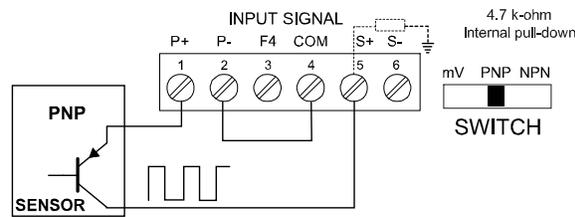


Figure 13: PNP Sensor Powered by Internal Supply

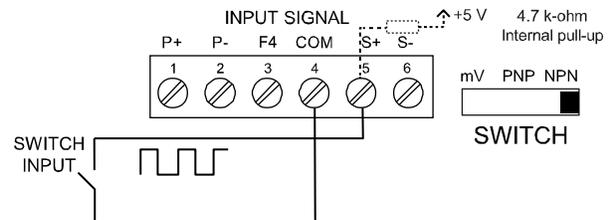


Figure 14: Switch Input Connections

Modbus RTU Serial Communications

Serial communications connection can be made to the onboard RS485 terminal block or USB connector shown in Figure 7. If RS232 is required, an RS485 to RS232 adapter (PDA7485) may be used. See Ordering Information on page 5 for additional information.

Relay Connections

Relay connections are made to two six-terminal connectors labeled RELAY1 – RELAY4 on Figure 7. Each relay's C terminal is common only to the normally open (NO) and normally closed (NC) contacts of the corresponding relay. The relays' C terminals should not be confused with the COM (common) terminal of the INPUT SIGNAL connector.

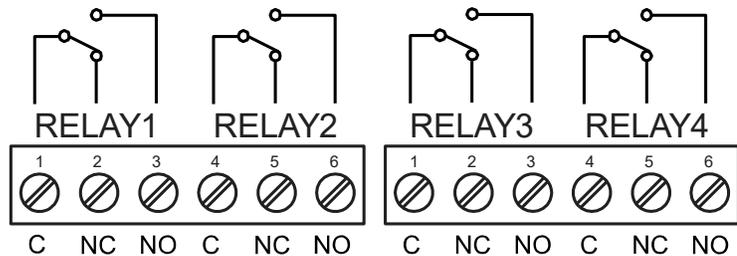


Figure 15. Relay Connections

Switching Inductive Loads

The use of suppressors (snubbers) is strongly recommended when switching inductive loads to prevent disrupting the microprocessor's operation. The suppressors also prolong the life of the relay contacts. Suppression can be obtained with resistor-capacitor (RC) networks assembled by the user or purchased as complete assemblies. Refer to the following circuits for RC network assembly and installation:

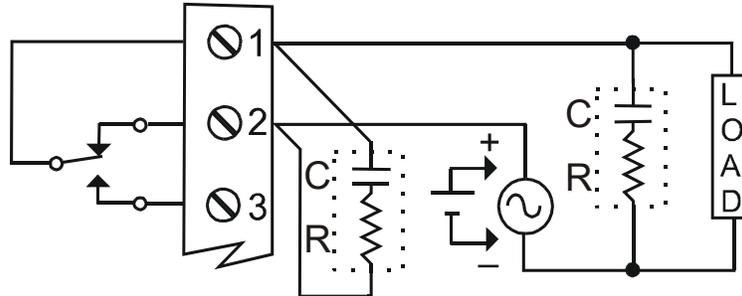


Figure 16. AC and DC Loads Protection

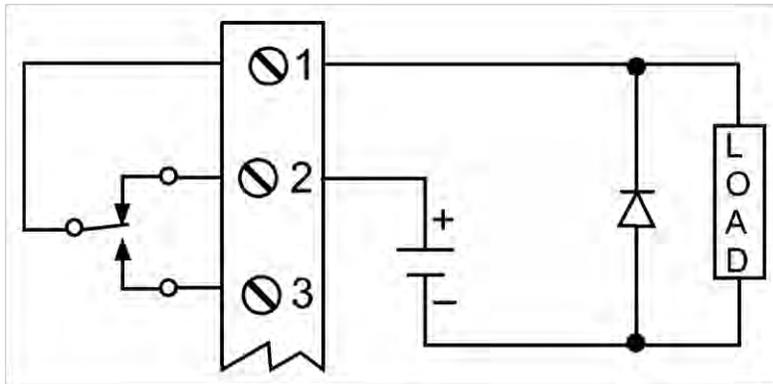
Choose R and C as follows:

R: 0.5 to 1 Ω for each volt across the contacts

C: 0.5 to 1 μF for each amp through closed contacts

Notes:

1. Use capacitors rated for 250 VAC.
2. RC networks may affect load release time of solenoid loads. Check to confirm proper operation.
3. Install the RC network at the meter's relay screw terminals. An RC network may also be installed across the load. Experiment for best results.



Use a diode with a reverse breakdown voltage two to three times the circuit voltage and forward current at least as large as the load current.

Figure 17. Low Voltage DC Loads Protection

RC Networks Available from Precision Digital

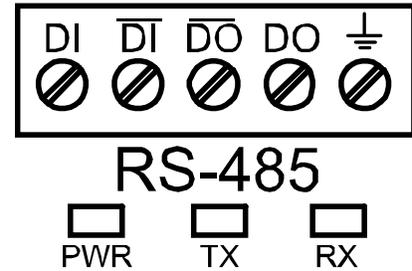
RC networks are available from Precision Digital and should be applied to each relay contact switching an inductive load. Part number: PDX6901.

Note: Relays are de-rated to 1/14th HP (50 watts) with an inductive load.

RS485 Output Connections

An RS-485 connector is provided for the use of advanced Modbus® serial communications. This connector converts the serial output of the meter to balanced, full or half-duplex RS-485 signals. It has a removable screw terminal connector for the RS-485 terminals which includes Transmit Data (DO) and (/DO), Receive Data (DI) and (/DI), and Signal Ground. Baud rates are adjustable and handled by the meter (see Modbus RTU Serial Communications on page 50 for more information).

The RS-485 connector has three diagnostic LEDs: a Power (PWR) LED to show when the adapter is powered properly, a Transmit Data (TX) LED to show when the adapter is sending data out from the PC side, and a Receive Data (RX) LED to show when the adapter is receiving data from the meter.



Installation

Figure 18 shows the connection of a meter to a PC using the RS485 output connector and a PDA7485 RS-232 to RS-422/485 converter in an RS-422 network. Figure 19 shows the connection of several meters to a PC using a PDA7485 RS-232 to RS-422/485 converter in an RS-485 network.

When using more than one meter in a multi-drop mode, each meter must be provided with its own unique address. The meter address (Slave ID) may be programmed between 1 and 247. The transmit delay may be set between 0 and 199 ms. The parity can be set to even, odd, or none with 1 or 2 stop bits.

To change the meter address:

1. Press and hold the **Menu** button for three seconds to access *Advanced Features* menu of the meter.
2. Press **Up** arrow until Serial (SERIAL) menu is displayed and press **Enter**, ADDR-E5 is displayed.
3. Press **Enter** to change meter address using **Right** and **Up** arrow buttons. Press **Enter** to accept.
4. Press **Menu** button to exit and return to Run Mode.

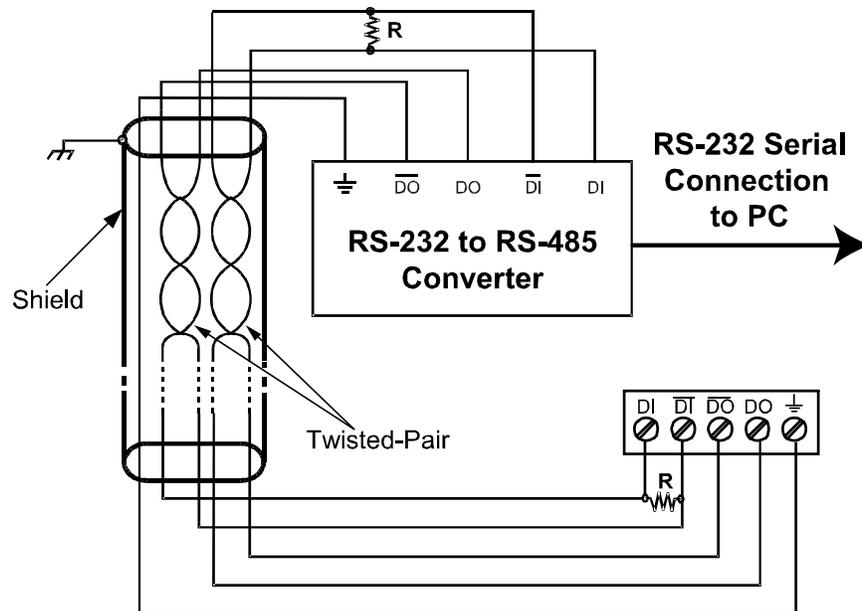


Figure 18. RS-422 or RS-485 Wiring

Notes:

1. Termination resistors are optional and values depend on the cable length and characteristic impedance. Consult the cable manufacturer for recommendations.
2. Refer to RS-232 to RS-422/485 Converter documentation for further details.
3. Use shielded cable, twisted-pairs plus ground. Connect ground shield only at one location.

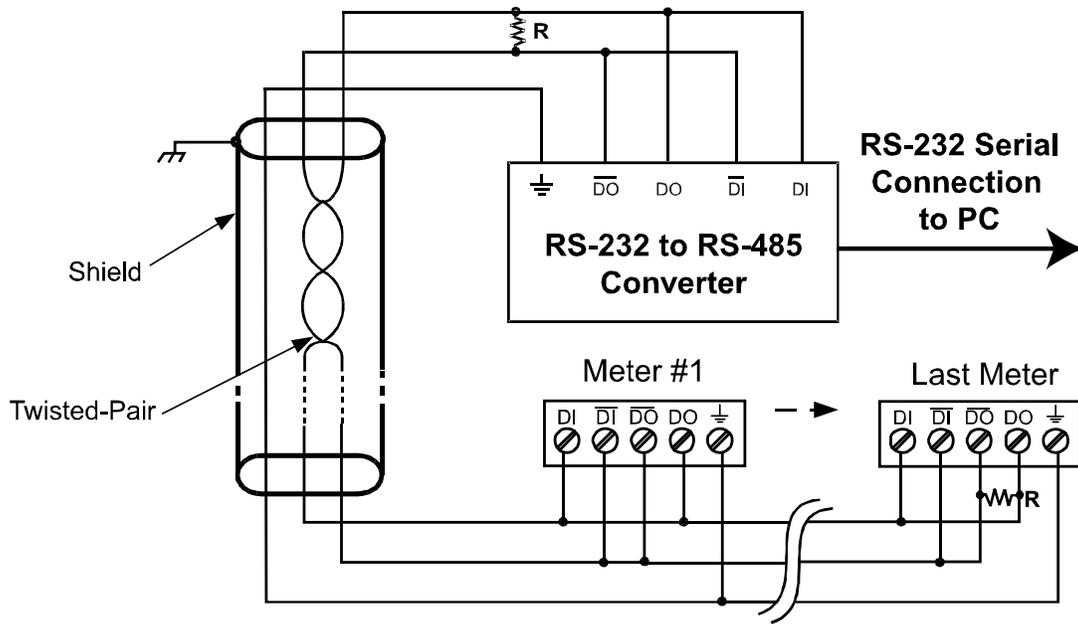


Figure 19. RS-485 Two-Wire Multi-Drop Wiring

Notes:

1. Termination resistors are optional and values depend on the cable length and characteristic impedance. Consult the cable manufacturer for recommendations.
2. Refer to RS-232 to RS-485 Converter documentation for further details.
3. Use shielded cable, twisted-pair plus ground. Connect ground shield only at one location.

Connections

Figure 20 details the wiring connections from the RS-485 connector to an RS-422/485 serial converter (such as the PDA7485 or PDA8485) for a four-wire network.

RS485 Connector to RS-422/485 Serial Converter Connections	
RS-422/485 Serial Converter	PDA1485 RS-485 Adapter
⏏	⏏
DI-bar	DI
DO	DI
DI-bar	DO-bar
DI	DO

Figure 20. Connections for RS485 Connector to Serial Converter

Three Wire Connection

In order to wire the 5 pins for use as a 3-wire half-duplex RS-485 connection, it is necessary to create a jumper connection between DI – DO and DI- – DO- as shown below.

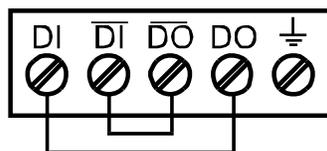


Figure 21. Three-Wire RS485 Connection

Digital I/O Connections

Digital inputs and outputs are provided in order to expand the functionality of the meter. Digital inputs are made via a push button or switch connection to the appropriate digital input connector block and the +5 VDC block. Digital output connections are made by wiring from the appropriate digital output block to the grounding terminal block.

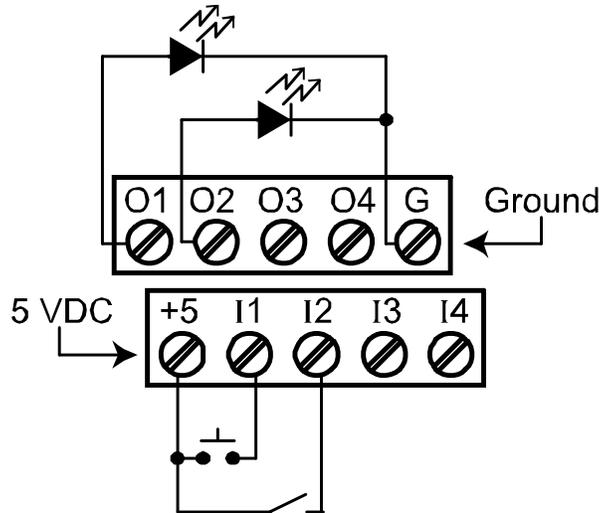


Figure 22. Digital Input and Output Connections

F4 Digital Input Connections

Digital input F4 is also available on the meter. This digital input is connected with a normally open contact across F4 and COM, or with an active low signal applied to F4.

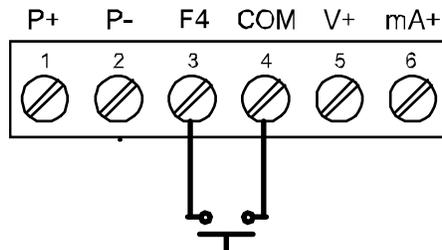


Figure 23. F4 Digital Input Connections

4-20 mA Output Connections

Connections for the 4-20 mA transmitter output are made to the connector terminals labeled MA OUT. The 4-20 mA output may be powered internally or from an external power supply.

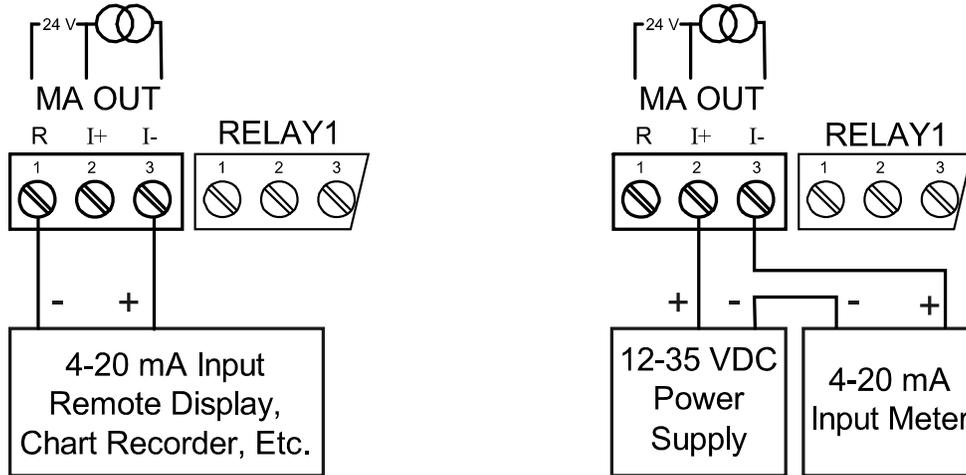


Figure 24. 4-20 mA Output Connections

Analog Output Transmitter Power Supply

The internal 24 VDC power supply powering the analog output may be used to power other devices, if the analog output is not used. The I+ terminal is the +24 V and the R terminal is the return.

Interlock Relay Feature

As the name implies, the interlock relay feature reassigns one, or more, alarm/control relays for use as interlock relay(s). Interlock contact(s) are wired to digital input(s) and trigger the interlock relay. This feature is enabled by configuring the relay, and relative digital input(s) (see page 43). In one example, dry interlock contacts are connected in series to one digital input which will be used to force on (energize) the assigned interlock power relay when all interlock contacts are closed (safe). The interlock relay front panel LED flashes when locked out. The interlock relay would be wired in-series with the load (N/O contact). See below.

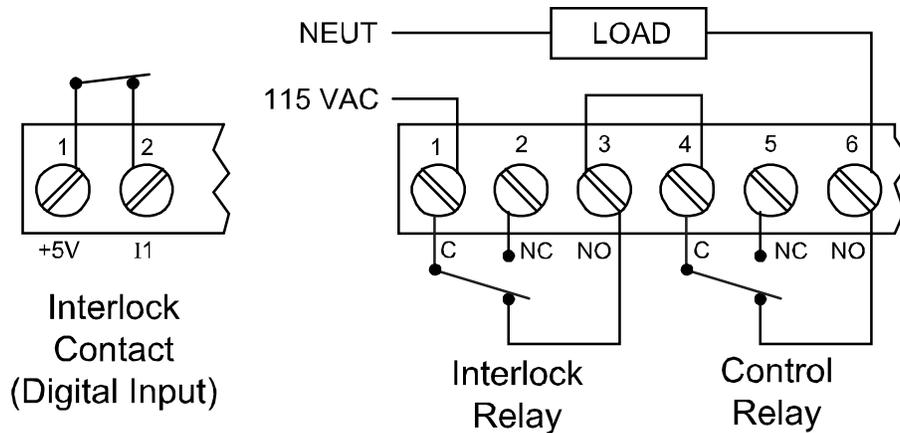


Figure 25. Interlock Connections

Setup and Programming

- The meter has been factory calibrated to read input frequency in Hz (pulses/sec). The calibration equipment is certified to NIST standards.
- Use the *K-Factor* menu to match the rate/totalizer with a flowmeter's k-factor (pulse/unit of measure).
- Or use the *Scale* menu to scale the pulse input (pulse/sec) without a signal source.
- Or use *Cal* menu to calibrate the rate/totalizer using a signal source.

Overview

There are two switches, located to the right of the input connector, which must be configured according to the input level and type. The P+/P- switch, located inside the lower meter compartment to the left of the input signal connector, is used to select the excitation voltage (24 V*, 10 V or 5 V) which is supplied to the P+ and P- wiring terminals.

Setup and programming is done through the programming buttons.

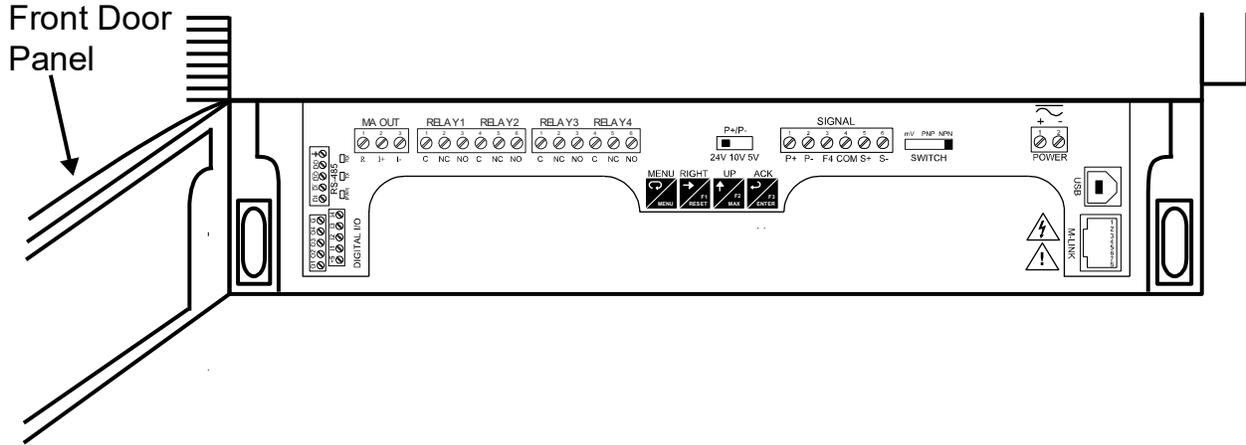
After power and input signal connections have been completed and verified, apply power to the meter.

*Default setting



Programming Buttons and Status LED Indicators

The meter can be programmed using the buttons located behind the front door panel. Use the *Menu* button to enter or exit *Programming Mode*, the *Up Arrow* button to cycle through menu options, and the *Enter* button to select the menu item or option you want. The *Right Arrow* button is used during numeric and decimal point programming.



Button Symbol	Description
	Menu
	Right arrow/F1
	Up arrow/F2
	Acknowledge (Enter)/F3
<p><i>Note:</i> F4 – F8 are digital inputs.</p>	

LED	Status
1-4	Alarm 1-4 indicator
R	Rate Indicator
T	Total indicator or Flashing: Tare
G T	Grand total indicator
▲	Total overflow indicator
M	<i>Flashing: Manual control of flashing relays. M flashing alone indicates manual analog output. Indicators flash every 10 seconds.</i>

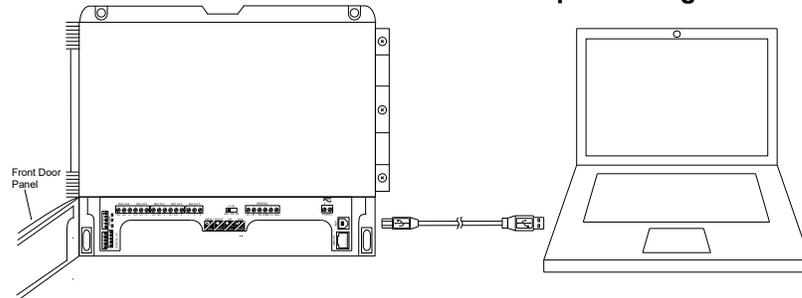
- Press the Menu button to enter or exit the Programming Mode at any time.
- Press the Right arrow button to move to the next digit during digit or decimal point programming.
- Press or hold the Up arrow button to scroll through the menus, decimal point, or to increment the value of a digit.
- Press the Enter button to access a menu or to accept a setting.
- Press and hold the Menu button for three seconds to access the advanced features of the meter.

MeterView® Pro Software

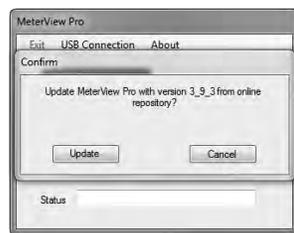
The meter can also be programmed using the PC-based MeterView Pro software included with the meter. This software is can be installed on any Microsoft® Windows® (2000/XP/Vista/7/8/10) computer by connecting the meter's onboard USB. The meter is powered by the USB connection, so there is no need to wire anything prior to programming the meter, though USB is intended only for meter configuration.

MeterView Pro Installation

1. Connect one end of the provided USB cable to the meter and the other end to the computer. The computer will automatically install the driver software it needs to talk to the meter.
Only one meter may be connected at a time. Attaching multiple meters will cause a conflict with the meter software. Disconnect other meters before performing these steps.



2. Once the driver is installed, an AutoPlay dialog should appear for the drive "MAINSTAL." Click "Open folder to view files." If the computer does not display an AutoPlay dialog for the drive "MAINSTAL," you should open My Computer and double-click on the drive labeled "MAINSTAL."
3. Double-click on the file named "MAStart." The program will open a few windows and install two programs on your computer. Simply follow the onscreen instructions until you see one of the dialogs below. If you receive a "User Account Control" warning, click "Yes."
4. If there is an update available, click the "Update" button to install the new version. Otherwise, click "Configure" to begin programming your meter.



Note: If you decide to update your MeterView Pro software, once the installation has completed, you will be asked if you want to update the setup files located on the meter itself. This way, you will always have the most current version on the meter for future installs.



Do not unplug the meter while the new installation files are being written to it. The meter will display $\mu r t E$ during the process and you will receive an onscreen notification once the process is complete.

Data logging for one meter at a time is available with MeterView Pro software. More advanced data acquisition may be accomplished by using any Modbus RTU compliant software. Additional information regarding configuration and monitoring of the meter using MeterView Pro software is available online. Go to www.predig.com/meterview-pro.

Display Functions & Messages

The meter displays various functions and messages during setup, programming, and operation. The following table shows the main menu functions and messages in the order they appear in the menu.

Display	Parameter	Action/Setting Description
SEtUP	Setup	Enter <i>Setup</i> menu
INPUt	Input	Enter <i>Input</i> selection menu
tOtAL	Total	Enable or disable totalizer features
unItS	Units	Select the display units/tags
rAtE	Rate	Select the display units for rate
tOtAL	Total	Select the display units for total
GrOtAL	Grand Total	Select the display units for grand total
dEc Pt	Decimal point	Set decimal point
PrOg	Program	Enter the <i>Program</i> menu
INCAL	Input Calibration	Enter the <i>Input Calibration</i> menu
FRctOr	K-factor Scaling	Programs unit to convert input pulse to rate in engineering units
ScALE	Scale	Enter the <i>Scale</i> menu
CAL	Calibrate	Enter the <i>Calibration</i> menu
INP 1	Input 1	Calibrate input 1 signal or program input 1 value
dIS 1	Display 1	Program display 1 value
INP 2	Input 2	Calibrate input 2 signal or program input 2 value (up to 32 points)
dIS 2	Display 2	Program display 2 value (up to 32 points)
Error	Error	Error, calibration not successful, check signal or programmed value
t tB	Total time base	Program total time base
t CF	Total conversion factor	Program total conversion factor
t rSt	Total reset	Program total rest mode: auto or manual
Gr t tB	Grand total time base	Program grand total time base
Gr t CF	Grand total conversion factor	Program grand total conversion factor
Gr t rSt	Grand total reset	Program grand total rest mode: auto or manual
Auto	Automatic	Press Enter to set automatic total reset
t dLY	Time delay	Program time delay for total auto reset
MAN	Manual	Press Enter to reset total manually
dSPLAY	Display	Enter the <i>Display</i> menu
LINE 1	Display Line 1	Press Enter to assign the display line 1 parameter (default: PV)
LINE 2	Display Line 2	Press Enter to assign the display line 2 parameter (default: engineering units)

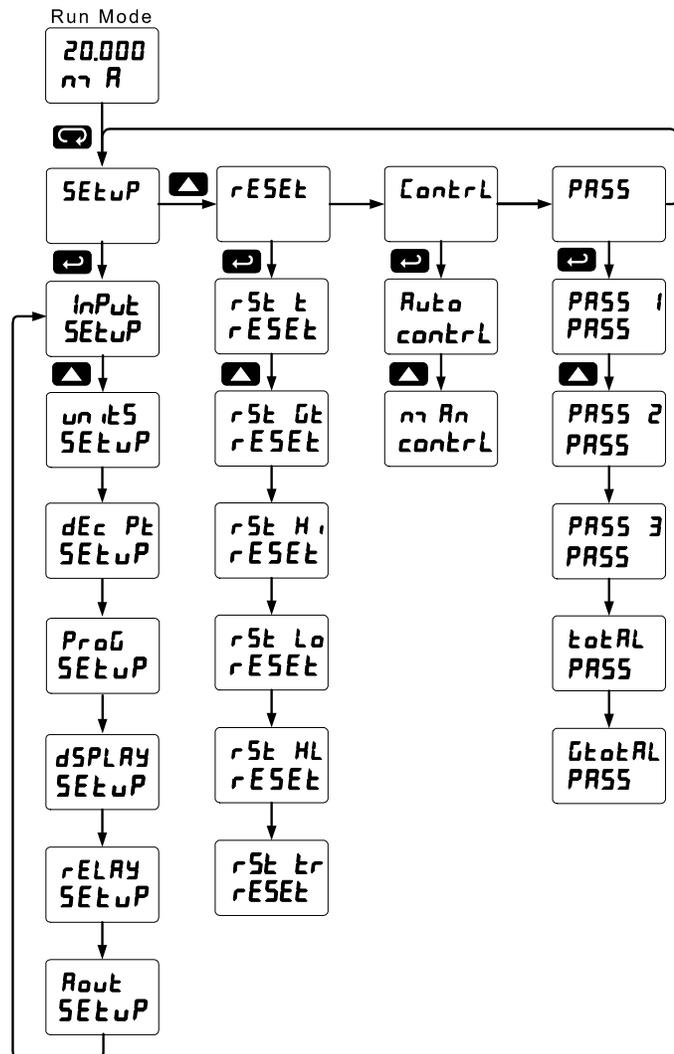
Display	Parameter	Action/Setting Description
d-INTY	Display intensity	Set display intensity level from 1 to 8
rELRY	Relay	Enter the <i>Relay</i> menu
ASSIGN	Assignment	Assign relays to rate, total, or grand total
AS 1	Assign 1	Relay 1 assignment
rRATE	Rate	Assign relay to rate
total	Total	Assign relay to total
Grand total	Grand total	Assign relay to grand total
rLY 1	Relay 1	Relay 1 setup
Act 1	Action 1	Set relay 1 action
Auto	Automatic	Set relay for automatic reset
Auto-manual	Auto-manual	Set relay for automatic & manual reset any time
LATCH	Latching	Set relay for latching operation
Latch-cleared	Latching-cleared	Set relay for latching operation with manual reset only after alarm condition has cleared
ALTErn	Alternate	Set relay for pump alternation control
SAMPPL	Sampling	Set relay for sampling operation
OFF	Off	Disable relay and front panel status LED (Select Off to enable Interlock feature)
SEt 1	Set 1	Program set point 1
rSEt 1	Reset 1	Program reset point 1
rLY 2	Relay 2	Relays 2-4 setup
FRILSF	Fail-safe	Enter <i>Fail-safe</i> menu
FLS 1	Fail-safe 1	Set relay 1 fail-safe operation
on	On	Enable fail-safe operation
oFF	Off	Disable fail-safe operation
FLS 2	Fail-safe 2	Set relays 2-8 fail-safe operation
dELRY	Delay	Enter relay <i>Time Delay</i> menu
dLY 1	Delay 1	Enter relay 1 time delay setup
On 1	On 1	Set relay 1 On time delay
OFF 1	Off 1	Set relay 1 Off time delay
dLY 2	Delay 2	Enter relays 2-8 time delay setup
Route	Analog output	Enter the <i>Analog output</i> scaling menu
d 1	Display 1	Program display 1 value
Out 1	Output 1	Program output 1 value (e.g. 4.000 mA)
d 2	Display 2	Program display 2 value
Out 2	Output 2	Program output 2 value (e.g. 20.000 mA)

Display	Parameter	Action/Setting Description
<i>rESEt</i>	<i>Reset</i>	Press Enter to access the <i>Reset</i> menu
<i>rSt Gt</i>	<i>Reset grand total</i>	Press Enter to reset grand total
<i>rSt Hi</i>	<i>Reset high</i>	Press Enter to reset max display
<i>rSt Lo</i>	<i>Reset low</i>	Press Enter to reset min display
<i>rSt HL</i>	<i>Reset high & low</i>	Press Enter to reset max & min displays
<i>rSt t</i>	<i>Reset total</i>	Press Enter to reset total
<i>rSt tr</i>	<i>Reset tare</i>	Reset tare
<i>Control</i>	<i>Control</i>	Enter <i>Control</i> menu
<i>Auto</i>	<i>Automatic</i>	Press Enter to set meter for automatic operation
<i>Man</i>	<i>Manual</i>	Press Enter to manually control relays or analog output operation
<i>PASS</i>	<i>Password</i>	Enter the <i>Password</i> menu
<i>PASS 1</i>	<i>Password 1</i>	Set or enter Password 1
<i>PASS 2</i>	<i>Password 2</i>	Set or enter Password 2
<i>PASS 3</i>	<i>Password 3</i>	Set or enter Password 3
<i>totRL</i>	<i>Total password</i>	Set or enter password for manual reset
<i>GtotRL</i>	<i>Grand total password</i>	Set or enter password for manual reset
<i>nonSt</i>	<i>Non-resettable</i>	Non-resettable grand total set after entering "050873" for Gtotal password
<i>unLoc</i>	<i>Unlocked</i>	Program password to lock meter
<i>Locd</i>	<i>Locked</i>	Enter password to unlock meter
<i>999999</i>	<i>Flashing</i>	Over/under range condition

Main Menu

The main menu consists of the most commonly used functions: *Setup*, *Reset*, *Control*, and *Password*.

- Press Menu button to enter Programming Mode then press the Up arrow button to scroll main menu.
- Press Menu, at any time, to exit and return to *Run Mode*. Changes made to settings prior to pressing Enter are not saved.
- Changes to the settings are saved to memory only after pressing Enter/F3.
- The display moves to the next menu every time a setting is accepted by pressing Enter/F3.



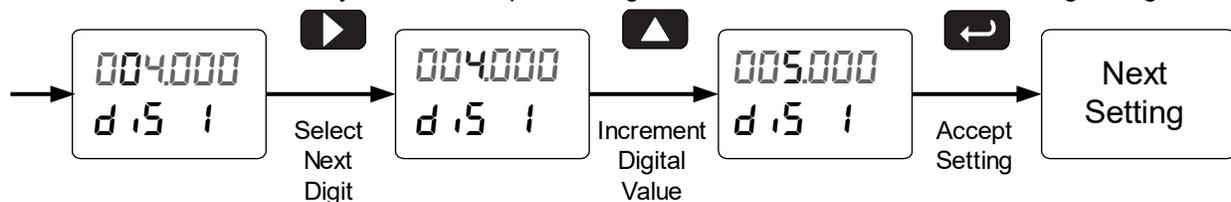
Setting Numeric Values

The numeric values are set using the Right and Up arrow buttons. Press Right arrow to select next digit and Up arrow to increment digit value.

The digit being changed is displayed brighter than the rest.

Press and hold up arrow to auto-increment the display value.

Press the Enter button, at any time, to accept a setting or Menu button to exit without saving changes.

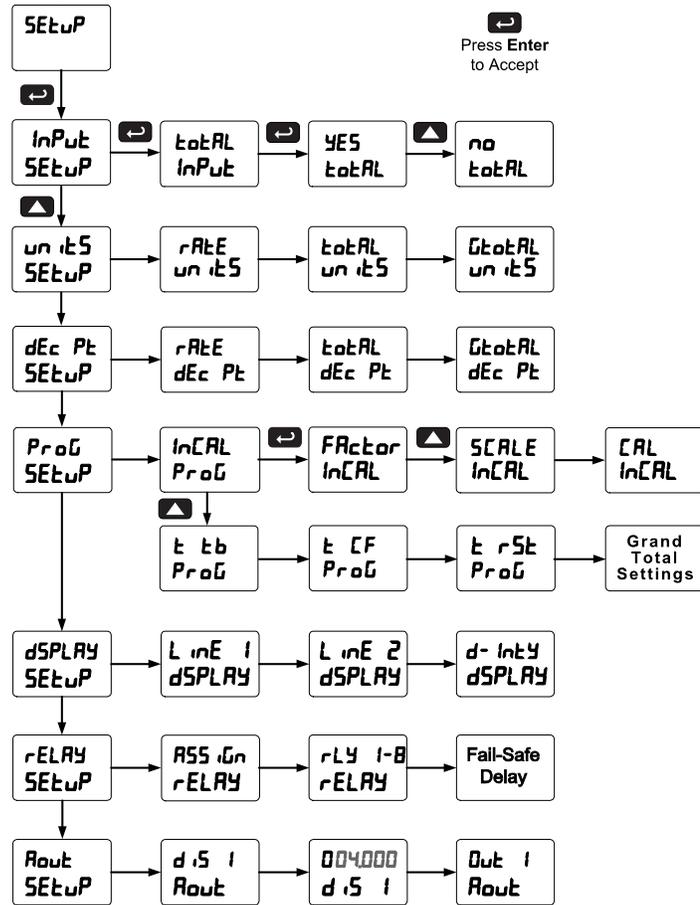


Setting up the Rate/Totalizer Meter (SEtUP)

The *Setup* menu is used to select:

1. Enable or disable totalizer features
2. Units for Rate, Total, and Grand Total
3. Decimal point position
4. Input Calibration
5. Display parameter and intensity
6. Relay operation
7. 4-20 mA analog output scaling

Press the Enter button to access any menu or press Up arrow button to scroll through choices. Press the Menu button to exit at any time.



Setting the Input Signal (InPut)

There is a switch, located to the right of the input connector, which must be configured according to the input level and type. Jumper J4 located inside the meter, behind the input signal connector, is used to select the excitation voltage (24 V*, 10 V or 5 V) which is supplied to the P+ and P- wiring terminals.

Enter the Input menu to enable or disable the totalizer features.

**Default setting*

Setting the Totalizer Features (totAL)

Enable or disable the totalizer features by selecting “YES” or “no” after the input type has been set up. If the totalizer features are disabled, most totalizer features and functions are hidden from the menus.

Note: The totalizer continues working in the background.

Setting the Input Units or Custom Tags (d u n t 5)

Enter the input unit or custom tag that will be displayed if d u n t is selected as the little display parameter. See the flow chart on page 33 to access the display menu to show the unit or tag on the little display. The engineering units or custom legends can be set using the following 7-segment character set:

Display	Character	Display	Character	Display	Character	Display	Character
0	0	C	C	K	K	V	V
1	1	c	c	L	L	w	w
2	2	d	d	m	m	X	X
3	3	E	E	n	n	Y	Y
4	4	F	F	O	O	Z	Z
5	5	G	G	o	o	-	-
6	6	g	g	P	P	/	/
7	7	H	H	q	q	[]
8	8	h	h	r	r	[]
9	9	l	l	S	S	=	=
A	A	i	i	t	t	°	Degree(<)
b	b	J	J	u	u		Space

Notes:

Degree symbol represented by (<) if programming with MeterView® Pro.

The letters “m” and “w” use two 7-segment LEDs each; when selected the characters to the right are shifted one position.

Press and hold up arrow to auto-scroll the characters in the display.

Setting the Decimal Point (d E c P t)

The decimal point may be set with up to five decimal places or with no decimal point at all. The rate, total, and grand total decimal points are independent.

Pressing the Right arrow moves the decimal point one place to the right until no decimal point is displayed then it moves to the leftmost position. Pressing the Up arrow moves the decimal point one place to the left.

Programming the Rate/Totalizer (Prog)

It is **very important** to read the following information, before proceeding to program the meter:

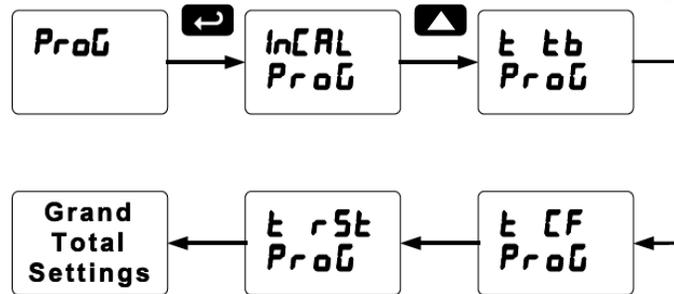
- The meter has been factory calibrated to read input frequency in Hz (pulses/sec). The calibration equipment is certified to NIST standards.
- Use the *K-Factor* menu to match the rate/totalizer with a flowmeter's k-factor (pulse/unit of measure).
- Or use the *Scale* menu to scale the pulse input (pulse/sec) without a signal source.
- Or use *Cal* menu to calibrate the rate/totalizer using a signal source.

The *Program* menu contains the following menus:

1. K-Factor calibration
2. Scale without a signal source
3. Calibrate with a calibrated signal source
4. Total time base & conversion factor
5. Grand total time base & conversion factor
6. Total reset mode for total & grand total

Note: The Scale, Calibrate, and K-Factor functions are exclusive of each other. The meter uses the last function programmed. Only one of these methods can be employed at a time. The Scale and Calibrate functions can use up to 32 points (default is 2). The number of points should be set in the Advanced Features menu under the Multi-Point Linearization (L inERr) menu selection prior to scaling and calibration of the meter, see page 51 for details.

The pulse inputs may be calibrated or scaled to any display value within the range of the meter.



Additional parameters, not needed for most applications, are programmed in the *Advanced Features* menu; see Advanced Features Menu, page 47.

K-Factor Calibration (FActor)

The meter may be calibrated using the *K-Factor* function. Most flowmeter manufacturers provide this information with the device. Enter the *K-Factor* (FActor) menu and select the decimal point with highest resolution possible and program the k-factor value (i.e. pulses/gal). The meter will automatically calculate the flow rate using the k-factor and the time base selected.

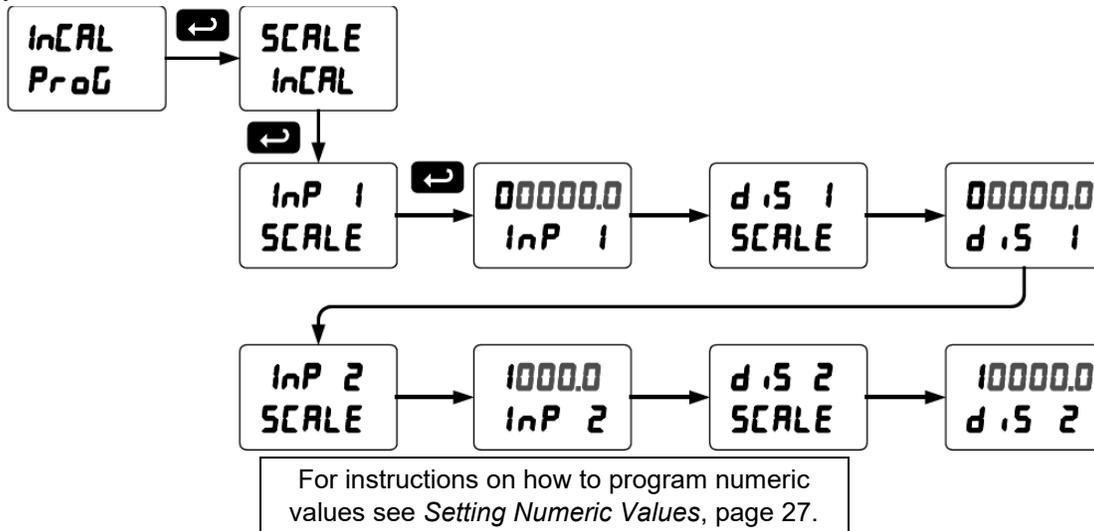


Multi-Point Calibration & Scaling

The meter is set up at the factory for 2-point linear calibration. The number of points for multi-point calibration/scaling is set up in the *Advanced Features* menu. Up to 32 linearization points may be selected. See page 51 for details.

Scaling the Meter (*SCALE*)

The process inputs (4-20 mA and ±10 VDC) can be scaled to display the process variable in engineering units. A signal source is not needed to scale the meter; simply program the inputs and corresponding display values.



Error Message (*Error*)

An error message indicates that the calibration or scaling process was not successful.

After the error message is displayed, the meter reverts to the input prior to the failure during calibration or scaling and to input 1 during internal calibration, allowing the appropriate input signal to be applied or programmed.

The error message might be caused by any of the following conditions:

1. Input signal is not connected to the proper terminals or it is connected backwards.
2. Wrong signal selection in *Setup* menu.
3. Minimum input span requirements not maintained.
4. Input 1 signal inadvertently applied to calibrate input 2.

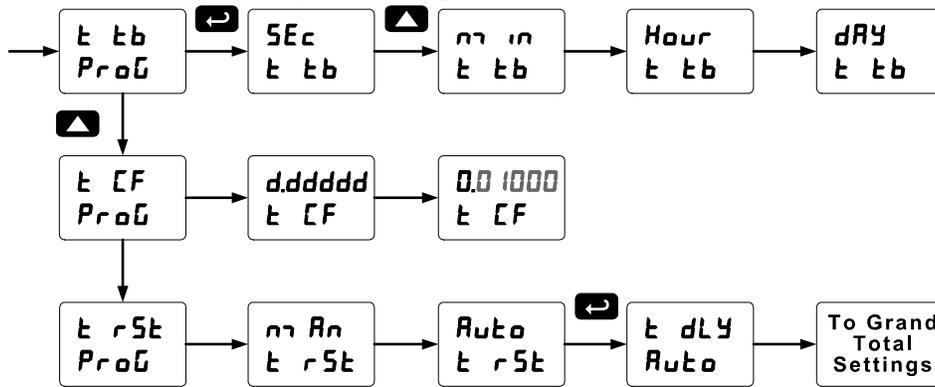
Minimum Input Span

The minimum input span is the minimum difference between input 1 and input 2 signals required to complete the calibration or scaling of the meter.

Input Range	Input 1 & Input 2 Span
4-20 mA	0.15 mA
±10 VDC	0.01 VDC

Time Base, Total Conversion Factor & Total Reset

The time base, total conversion factor, and total reset menus are located in the *Program* menu. The total and grand total have their own independent settings. This means that one can be displaying the value in gallons while the other displays in million gallons, liters, m³, etc.



Time Base

The time base is the amount of time over which the rate parameter should accrue. For example, if the rate was ten and the time base was in minutes, then the total would increase by ten every one minute.

Total & Grand Total Conversion Factor

The total & grand total conversion factor is the amount by which the rate is multiplied before it is added to the total or grand total. For Example, if the rate was ten per second and the total conversion factor was 100, the total would increase by 1000 every second. This is useful, for instance, if you want to show rate in gallons and total in thousands of gallons.

Total & Grand Total Reset

The totals can be programmed for manual or automatic reset. In the automatic reset mode, a programmable time delay is available to reset the total or grand total after the assigned preset is reached.

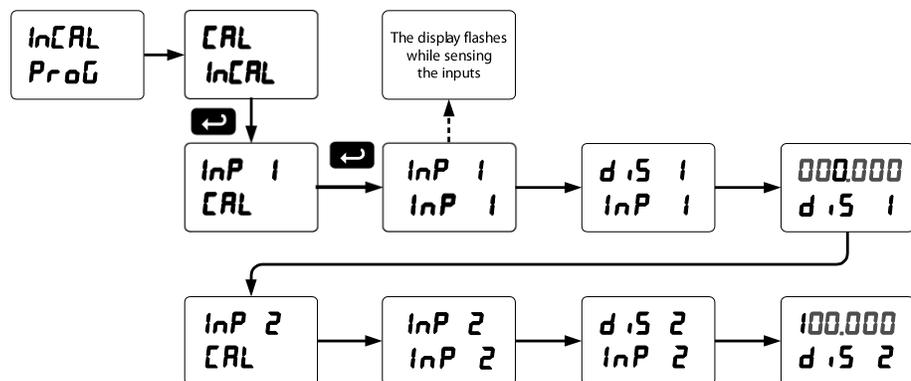
Non-Resettable Totalizer

The total and grand total can be password-protected to prevent unauthorized resets. The grand total can be programmed as a non-resettable total, see page 45 for details.

Calibrating the Meter with External Source (CAL)

To scale the meter without a signal source refer to K-Factor Calibration (FRctOr) on page 30 or Scaling the Meter (ScALe) on page 31

The meter can be calibrated to display the process variable in engineering units by applying the appropriate input signal and following the calibration procedure. The use of a calibrated signal source is strongly recommended to calibrate the meter.



There is no need to warm up the meter before performing the calibration procedure.

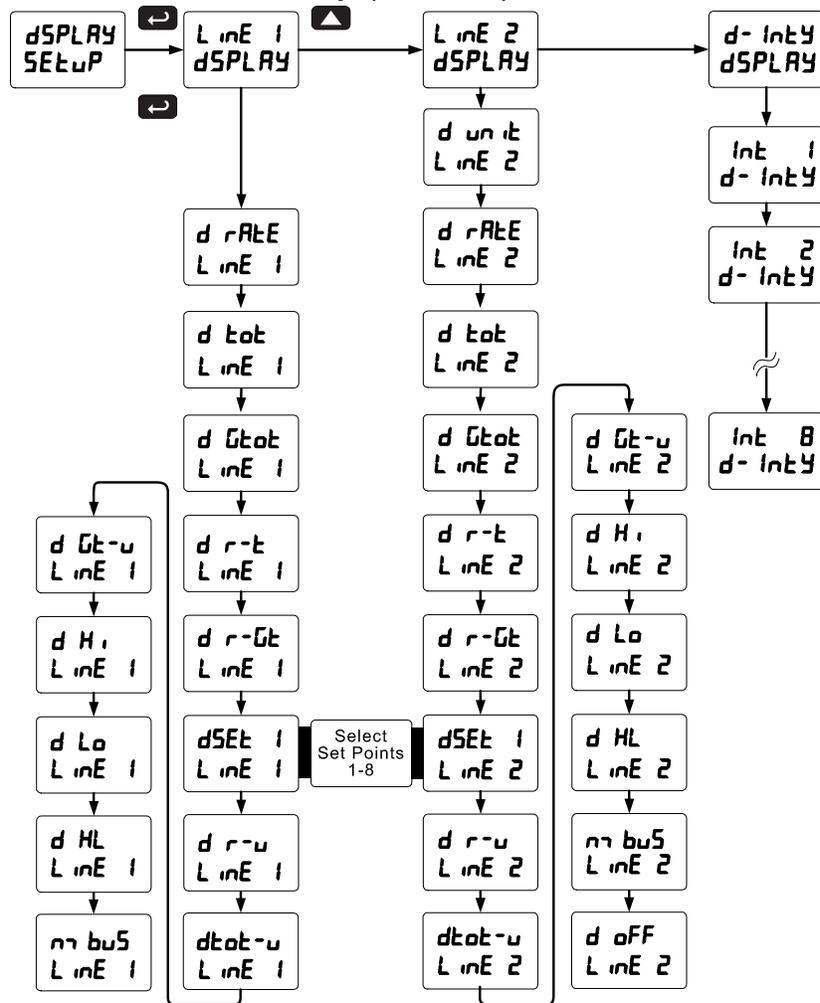
Setting the Display Parameter & Intensity (dSPRAY)

The main display (LINE 1) can be programmed to display:

1. Rate value
2. Total or grand total
3. Relay set points
4. Max & min values
5. Modbus input
6. Display rate and units
7. Rate and total
8. Rate and grand total
9. Total and units
10. Grand total and units

The small display (LINE 2) can be programmed to display:

1. Rate value
2. Total or grand total
3. Relay set points
4. Max & min values
5. Engineering units or custom legends
6. Modbus input
7. Off (no display)
8. Display rate and units
9. Rate and total
10. Rate and grand total
11. Total and units
12. Grand total and units



Display Intensity: The meter has eight display intensity levels to give the best performance under various lighting conditions. Select intensity 8 for outdoor applications. The default intensity setting is 8.

After setting up the input and display, press the Menu button to exit programming and skip the rest of the setup menu. Press the Menu button again and the Up arrow to reach the *Program* menu and complete the scaling or calibration of the meter.

Setting the Relay Operation (rELAY)

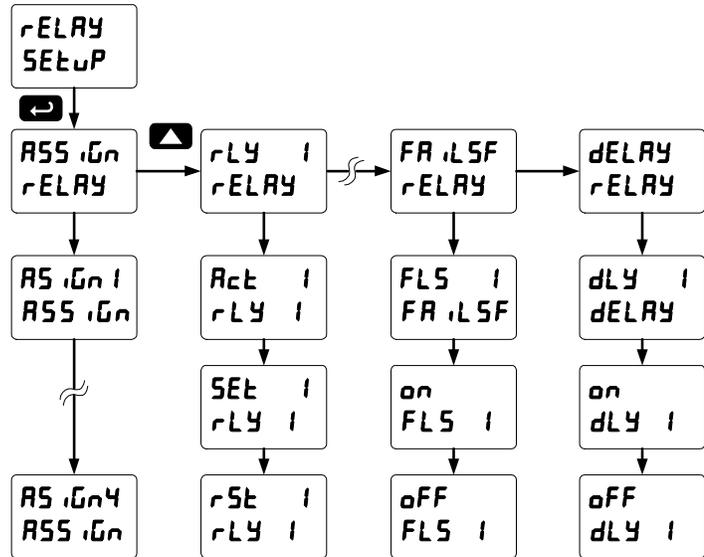
This menu is used to set up the operation of the relays.



Caution!

During setup, the relays do not follow the input and they will remain in the state found prior to entering the Relay menu.

1. Relay assignment
 - a. Rate for low and high alarm
 - b. Total
 - c. Grand total
 - d. Modbus input process variable
2. Relay action
 - a. Automatic reset only (non-latching)
 - b. Automatic + manual reset at any time (non-latching)
 - c. Latching (manual reset only)
 - d. Latching with Clear (manual reset only after alarm condition has cleared)
 - e. Pump alternation control (automatic reset only)
 - f. Sampling (the relay is activated for a user-specified time)
 - g. Off (relay state controlled by Interlock feature)
3. Set and reset points
4. Fail-safe operation
 - a. On (enabled)
 - b. Off (disabled)
5. Time delay
 - a. On delay (0-999.9 seconds)
 - b. Off delay (0-999.9 seconds)

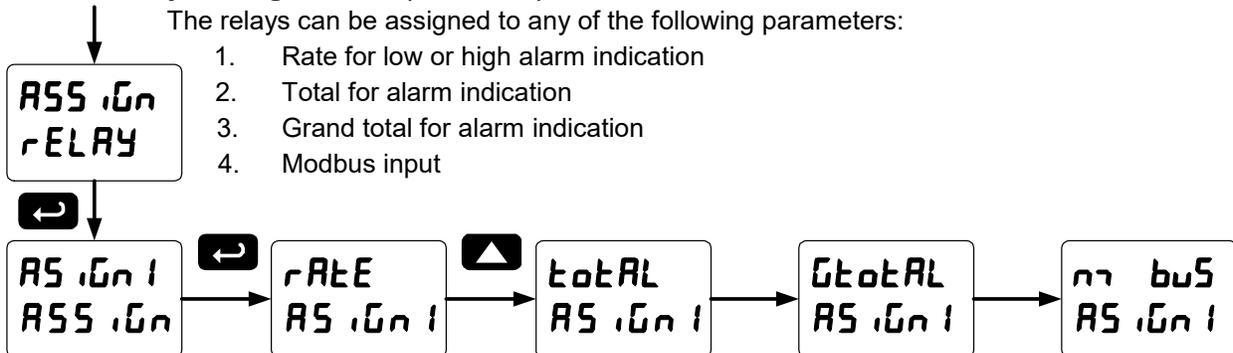


Note: The setup of relays 2-4 follows the same pattern shown here for relay 1.

Relay Assignment (ASSIGN)

The relays can be assigned to any of the following parameters:

1. Rate for low or high alarm indication
2. Total for alarm indication
3. Grand total for alarm indication
4. Modbus input

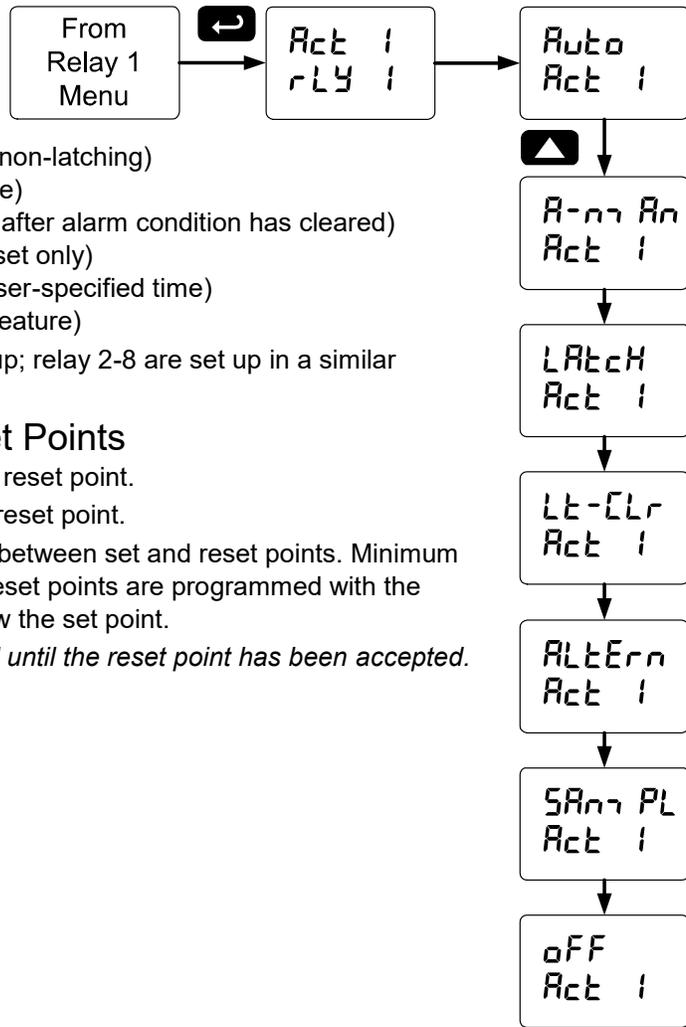


Setting the Relay Action

Operation of the relays is programmed in the *Action* menu. The relays may be set up for any of the following modes of operation:

1. Automatic reset (non-latching)
2. Automatic + manual reset at any time (non-latching)
3. Latching (manual reset only, at any time)
4. Latching with Clear (manual reset only after alarm condition has cleared)
5. Pump alternation control (automatic reset only)
6. Sampling (the relay is activated for a user-specified time)
7. Off (relay state controlled by Interlock feature)

The following graphic shows relay 1 action setup; relay 2-8 are set up in a similar fashion.



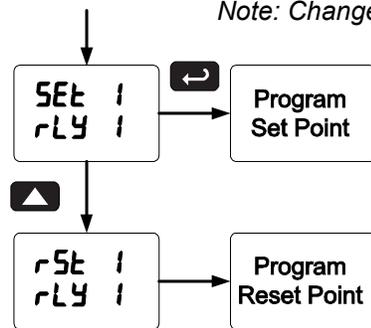
Programming Set and Reset Points

High alarm indication: program set point above reset point.

Low alarm indication: program set point below reset point.

The deadband is determined by the difference between set and reset points. Minimum deadband is one display count. If the set and reset points are programmed with the same value, the relay will reset one count below the set point.

Note: Changes are not saved until the reset point has been accepted.



Setting Fail-Safe Operation

In fail-safe mode of operation, the relay coil is energized when the process variable is within safe limits and the relay coil is de-energized when the alarm condition exists. The fail-safe operation is set independently for each relay. Select **on** to enable or select **oFF** to disable fail-safe operation.

Programming Time Delay

The *On* and *Off* time delays may be programmed for each relay between 0 and 999.9 seconds. The relays will transfer only after the condition has been maintained for the corresponding time delay.

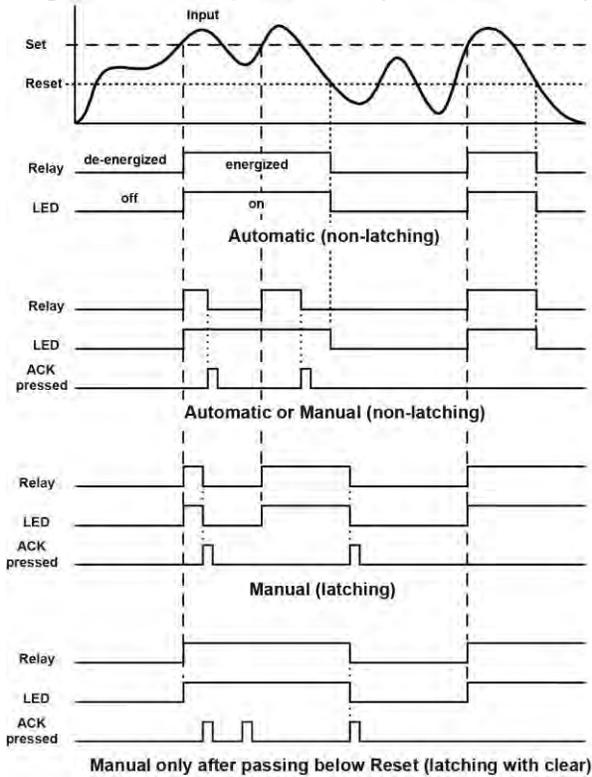
The *On* time delay is associated with the set point.

The *Off* time delay is associated with the reset point.

Relay and Alarm Operation Diagrams

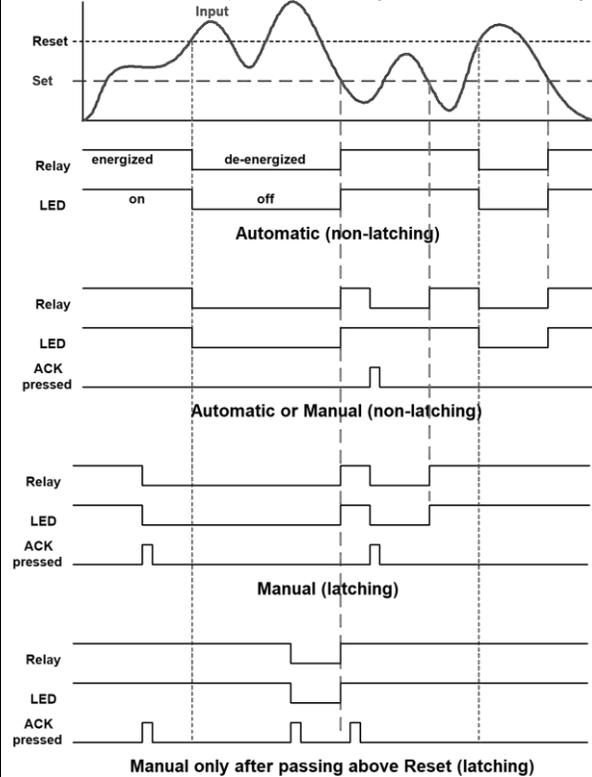
The following graphs illustrate the operation of the relays, status LEDs, and ACK button.

High Alarm Operation (Set > Reset)



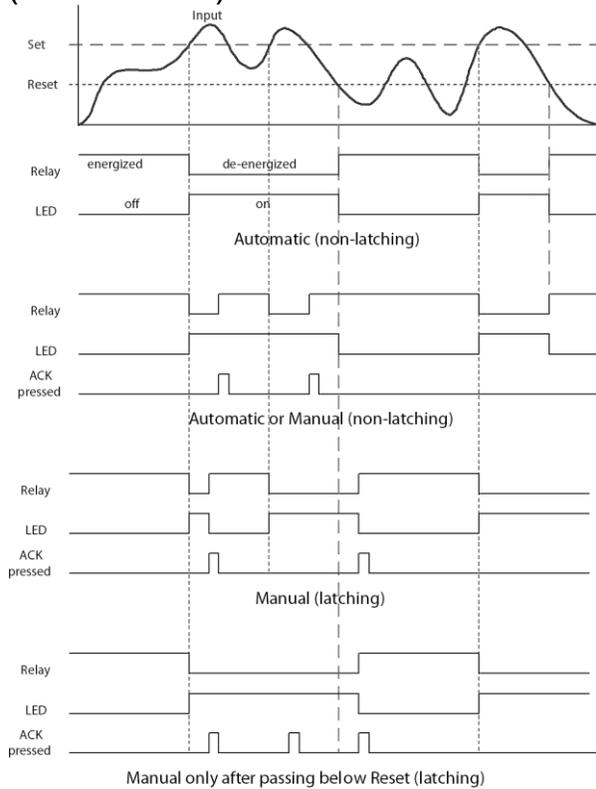
For Manual reset mode, ACK can be pressed anytime to turn "off" relay. To detect a new alarm condition, the signal must go below the set point, and then go above it.

Low Alarm Operation (Set < Reset)



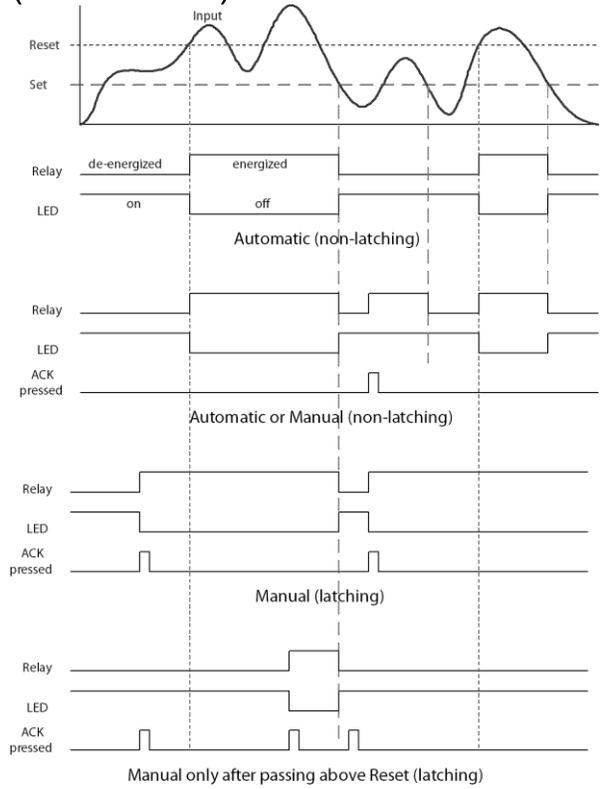
For Manual reset mode, ACK can be pressed anytime to turn "off" relay. For relay to turn back "on", signal must go above set point and then go below it.

High Alarm with Fail-Safe Operation (Set > Reset)



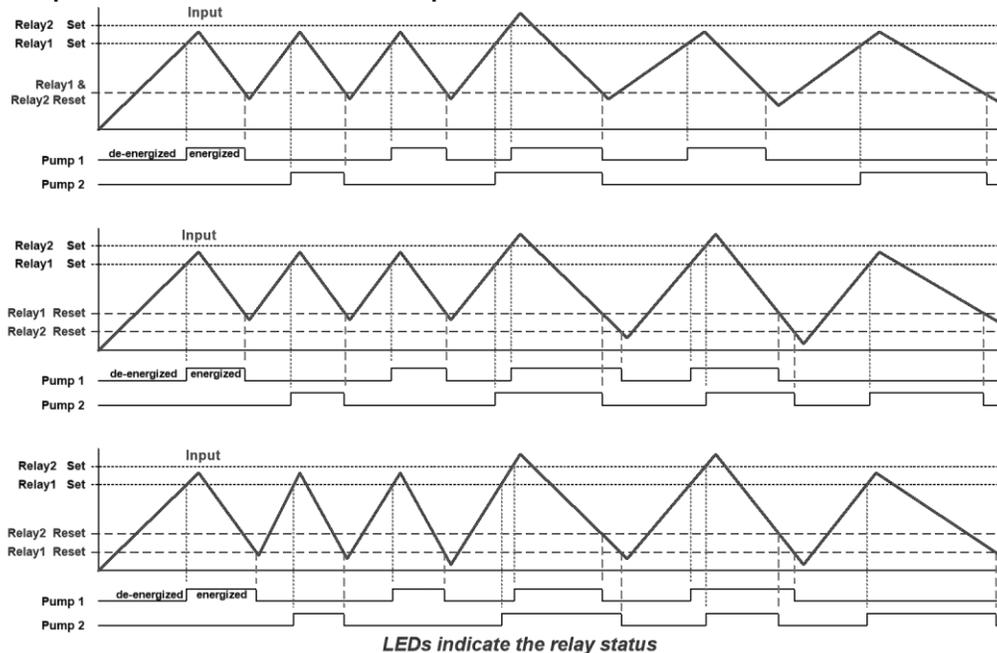
Note: Relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.

Low Alarm with Fail-Safe Operation (Set < Reset)

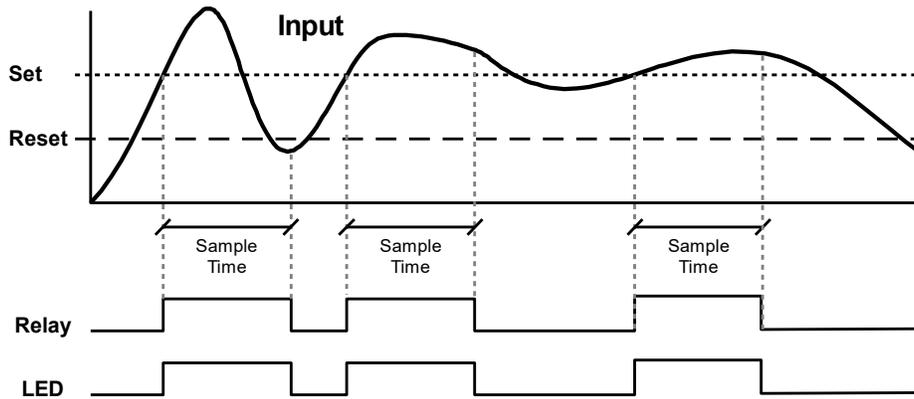


Note: Relay coil is energized in non-alarm condition. In case of power failure, relay will go to alarm state.

Pump Alternation Control Operation



Relay Sampling Operation

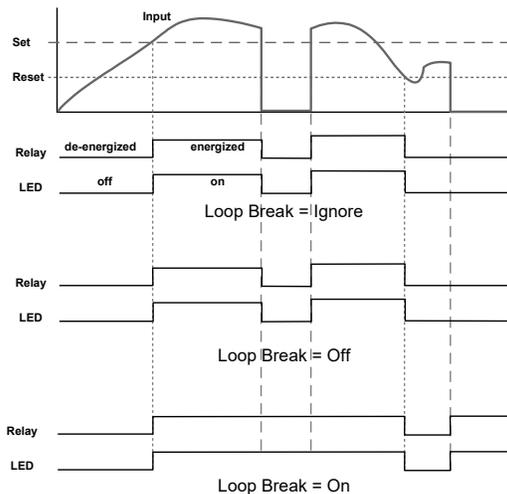


When the signal crosses the set point, the relay trips and the sample time starts. After the sample time has elapsed, the relay resets. The cycle repeats every time the set point is crossed, going up for high alarms and going down for low alarms.

The sample time can be programmed between 0.1 and 5999.9 seconds.

Signal Loss or Loop Break Relay Operation

The following graph shows the loop break relay operation for a high alarm relay.

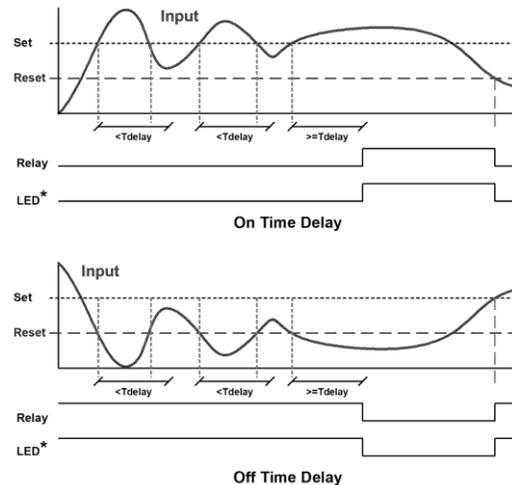


When the meter detects a break in the 4-20 mA loop, the relay will go to one of the following selected actions:

1. Turn On (Go to alarm condition)
2. Turn Off (Go to non-alarm condition)
3. Ignore (Processed as a low signal condition)

Time Delay Operation

The following graphs show the operation of the time delay function.



When the signal crosses the set point, the On time delay timer starts and the relay trips when the time delay has elapsed. If the signal drops below the set point (high alarm) before the time delay has elapsed, the On time delay timer resets and the relay does not change state. The same principle applies to the Off time delay.

Note: If "Automatic or Manual (A-n, Rn)" reset mode is selected, the LED follows the reset point and not the relay state when the relay is acknowledged.

Relay Operation Details

Overview

The relay capabilities of the meter expand its usefulness beyond simple indication to provide users with alarm and control functions. These capabilities include front panel alarm status LEDs as well as either 2 or 4 internal relays. Typical applications include high or low temperature, level, pressure or flow alarms, control applications such as simple on/off pump control, and pump alternation control for up to 8 pumps. There are four basic ways the relays can be used:

1. High or Low Alarms with Latching or Non-Latching Relays
2. Simple On/Off Control with 100% Adjustable Deadband
3. Sampling (Based on Time)
4. Pump Alternation Control for up to 8 Pumps

Relays Auto Initialization

When power is applied to the meter, the front panel LEDs and alarm relays will reflect the state of the input to the meter. The following table indicates how the alarm LEDs and relays will react on power-up based on the set and reset points:

Alarm #	HI or LO Alarm	Set Point	Reset Point	Power-Up Reading	Relay & LED
1	HI	1000	500	499	Off
2	LO	700	900	499	On
3	LO	250	400	499	Off
4	HI	450	200	499	On

Fail-Safe Operation

The following table indicates how the relays behave based on the fail-safe selection for each relay:

Note: NO = Normally Open, NC = Normally Closed. This refers to the condition of the relay contacts when the power to the meter is off.

Fail-Safe Selection	Non-Alarm State		Alarm State		Power Failure
	NO	NC	NO	NC	
Off	Open	Closed	Closed	Open	Relays go to non-alarm state
On	Closed	Open	Open	Closed	Relays go to alarm state

Front Panel LEDs

The LEDs on the front panel provide status indication for the following:

LED	Status
1	Alarm 1
2	Alarm 2
3	Alarm 3
4	Alarm 4

The meter is supplied with four alarm points that include front panel LEDs to indicate alarm conditions. This standard feature is particularly useful for alarm applications that require visual-only indication. The LEDs are controlled by the set and reset points programmed by the user. When the display reaches a set point for a high or low alarm, the corresponding alarm LED will turn on. When the display returns to the reset point the LED will go off. The front panel LEDs respond differently for latching and non-latching relays.

For non-latching relays, the LED is always off during normal condition and always on during alarm condition, regardless of the state of the relay (e.g. Relay acknowledged after alarm condition).

For latching relays, the alarm LEDs reflect the status of the relays, regardless of the alarm condition. The following tables illustrate how the alarm LEDs function in relation to the relays and the acknowledge button (Default: F3 key assigned to ACK).

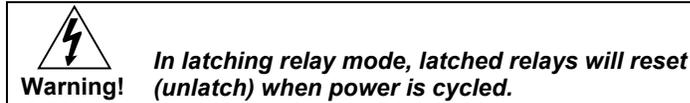
Latching and Non-Latching Relay Operation

The relays can be set up for latching (manual reset) or non-latching (automatic reset) operation.

The On and Off terminology does not refer to the status of the relay's coil, which depends on the fail-safe mode selected.

Relay terminology for following tables

Terminology	Relay Condition
On	Alarm (Tripped)
Off	Normal (Reset)
Ack	Acknowledged



Non-Latching Relay (Αυτο)

In this application, the meter is set up for automatic reset (non-latching relay). Acknowledging the alarm while it is still present has no effect on either the LED or the relay. When the alarm finally goes away, the relay automatically resets and the LED also goes off.

Automatic reset only

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Ack (No effect)	On	On
Normal	Off	Off

Non-Latching Relay (Α-πρ Απ)

In this application, the meter is set up for automatic and manual reset at any time (non-latching relay). The LED and the relay automatically reset when the meter returns to the normal condition.

The next time an alarm occurs, the operator acknowledges the alarm manually while the alarm condition still exists. This causes the relay to reset, but the LED stays on until the meter returns to the normal condition.

Automatic + manual reset at any time

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Normal	Off	Off
Next Alarm	On	On
Ack	On	Off
Normal	Off	Off

Latching Relay (ΛΡεεΗ)

In this application, the meter is set up for manual reset at any time. Acknowledging the alarm even if the alarm condition is still present resets the relay and turns off the LED.

Manual reset any time

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Ack	Off	Off

Latching Relay (Λε-εΛρ)

In this application, the meter is set up for manual reset only after the signal passes the reset point (alarm condition has cleared). Acknowledging the alarm while it is still present has no effect on either the LED or the relay. When the alarm is acknowledged after it returns to the normal state, the LED and the relay go off. Notice that the LED remains on, even after the meter returns to the normal condition. This is because, for latching relays, the alarm LED reflects the status of the relay, regardless of the alarm condition.

Manual reset only after alarm condition has cleared

Condition	LED	Relay
Normal	Off	Off
Alarm	On	On
Ack (No effect)	On	On
Normal	On	On
Ack	Off	Off

Acknowledging Relays

There are two ways to acknowledge relays programmed for manual reset:

1. Via the programmable front panel function keys F1-F3 (Default: F3 assigned to ACK).
2. Remotely via a normally open pushbutton wired across one of the digital inputs and the +5 V terminals on the digital I/O terminal, or using the F4 digital input, which is triggered with a contact closure to COM, or with an active low signal (see page 19).

When the ACK button or the assigned digital input is closed, all relays programmed for manual reset are acknowledged.

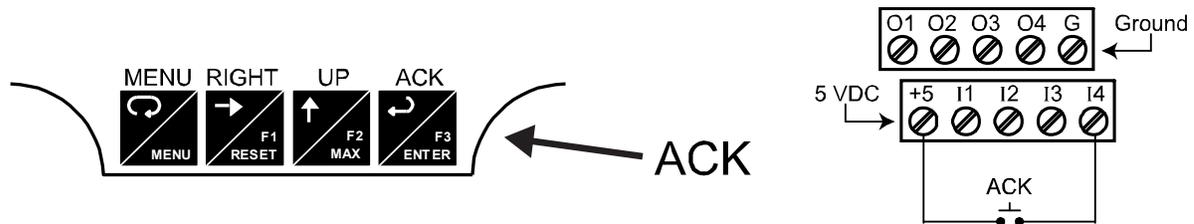


Figure 26. Acknowledge Relays w/Function Key or Digital Input

Pump Alternation Control Applications (*RLLEEn*)

For pump control applications where two or more similar pumps are used to control the level of a tank or a well, it is desirable to have all the pumps operate alternately. This prevents excessive wear and overheating of one pump over the lack of use of the other pumps.

Up to 8 relays can be set up to alternate every time an on/off pump cycle is completed. The set points and reset points can be programmed, so that the first pump on is the first pump off.

Application #1: Pump Alternation Using Relays 1 & 2

1. Relays 1 and 2 are set up for pump alternation.
2. Relays 3 and 4 are set up for low and high alarm indication.

Set and Reset Point Programming

Relay	Set Point	Reset Point	Function
1	30.000	10.000	Controls pump #1
2	35.000	5.000	Controls pump #2
3	4.000	9.000	Controls low alarm
4	40.000	29.000	Controls high alarm

Pump Alternation Operation

1. Pump #1 turns on when level reaches 30.000, when level drops below 10.000, pump #1 turns off.
2. The next time level reaches 30.000, pump #2 turns on, when level drops below 10.000, pump #2 turns off.
3. If the level doesn't reach 35.000, pump #1 and pump #2 will be operating alternately.
4. If pump #1 cannot keep the level below 35.000, pump #2 will turn on at 35.000, then as the level drops to 10.000, pump #1 turns off, pump #2 is still running and shuts off below 5.000.
5. Notice that with the set and reset points of pump #2 outside the range of pump #1, the first pump on is the first pump to go off. This is true for up to 8 alternating pumps, if setup accordingly.
6. Relay #3 will go into alarm if the level drops below 4.000 and relay #4 will go into alarm if the level exceeds 40.000.
7. Adding the 4 external relays, expansion module allows using the 4 SPDT internal relays for pump alternation and the 4 SPST external relays for high, high-high, low, and low-low alarm indication.

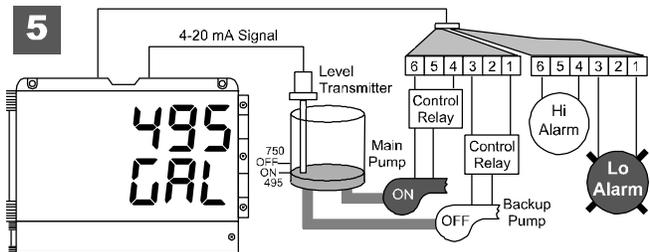
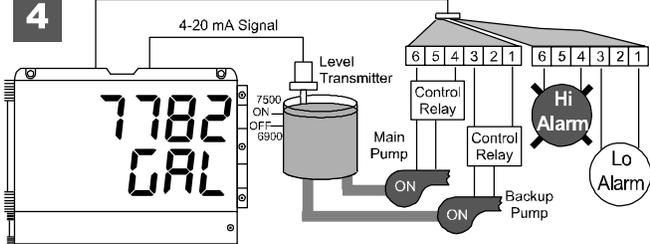
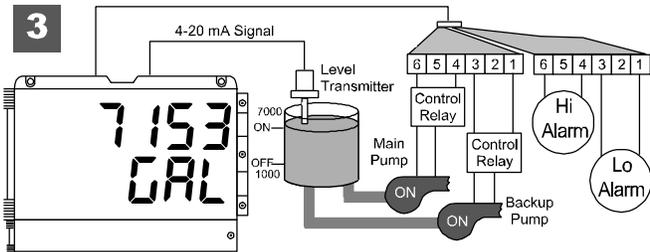
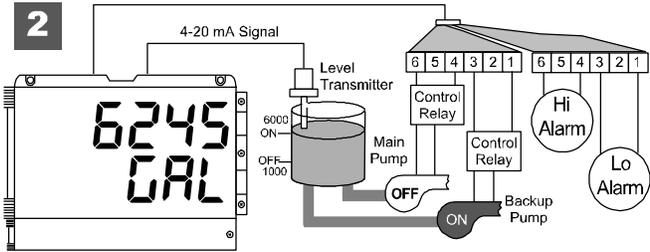
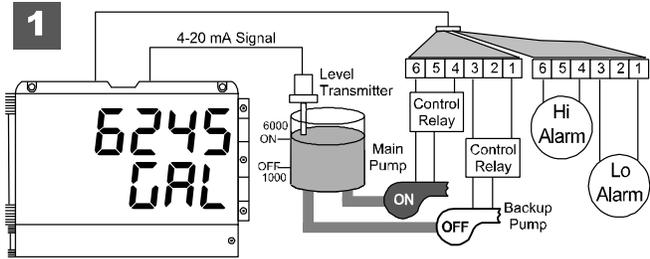
Application #2: Pump Alternation Using Relays 3 & 4

1. Relays 1 and 2 are set up for low and high alarm indication.
2. Relays 3 and 4 are set up for pump alternation.

Set and Reset Point Programming			
Relay	Set Point	Reset Point	Function
1	495	750	Controls low alarm
2	7500	6900	Controls high alarm
3	7000	900	Controls backup pump
4	6000	1000	Controls main pump

The following graphics provide a visual representation of a typical pump alternation application with high and low alarm monitoring:

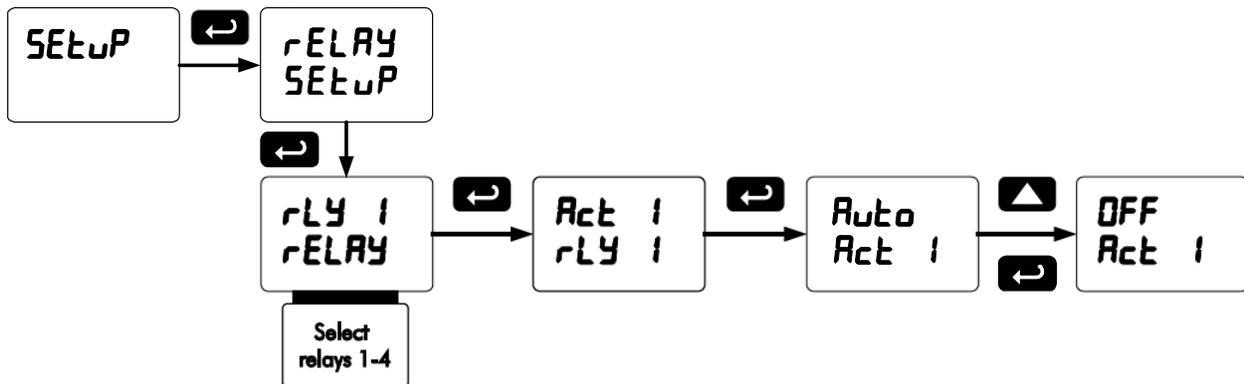
1. Relay #4 turns the main pump on at 6000 gallons and turns it off at 1000 gallons.
2. With the Pump Alternation feature activated, the next time the level reaches 6000 gallons, relay #3 transfers and starts the backup pump.
3. If the backup pump is not able to keep up, and the level reaches 7000 gallons, relay #4 transfers and starts the main pump as well.
4. Relay #2 trips the High Level Alarm at 7500 gallons and resets at 6900 gallons.
5. Relay #1 trips the Low Level Alarm at 495 gallons and resets at 750 gallons.



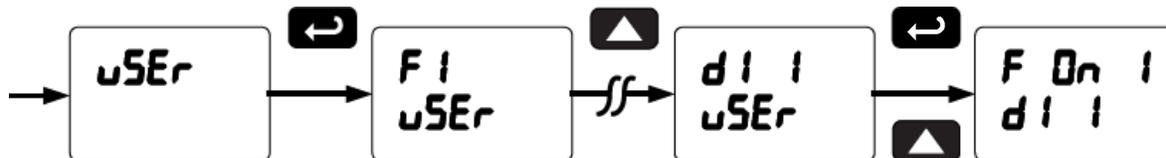
Setting up the Interlock Relay (Force On) Feature

Relays 1-4 can be set up as interlock relays. To set up the relays for the interlock feature:

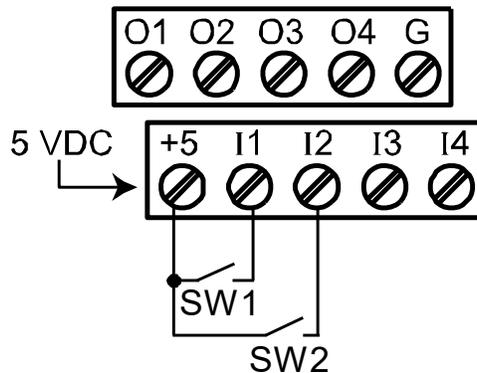
1. Access the *Setup – Relay – Action* menu and set the action to off.



2. In the *Advanced features – User* menu program any of the digital inputs to *Force On* any of the internal relays (1-4).



3. Connect a switch or dry contact between the +5V terminal and the corresponding digital input (dl-1 to dl-4) terminal.



Interlock Relay Operation Example

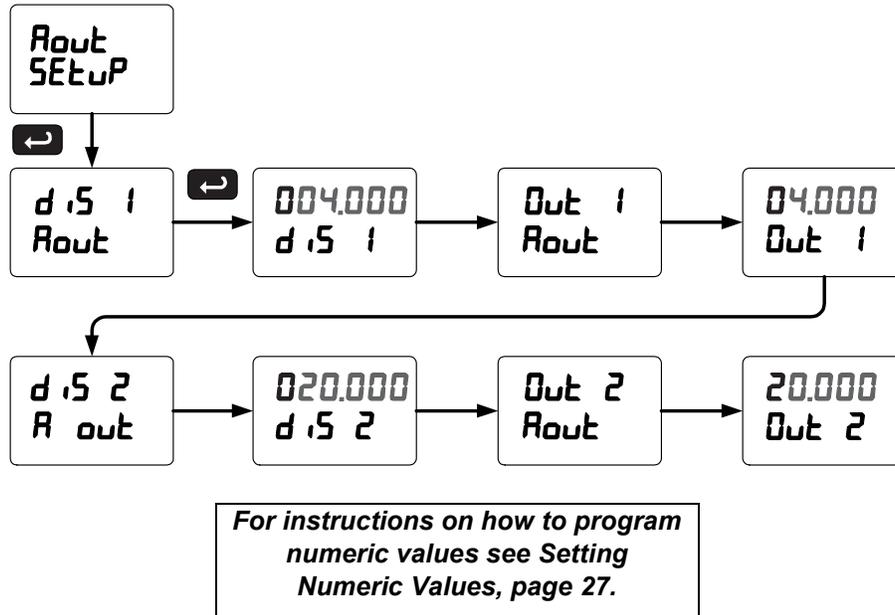
Relays 1 & 2 are configured to energize (their front panel LEDs are off) when SW1 & SW2 switches (above) are closed. If the contacts to these digital inputs are opened, the corresponding front panel LEDs flash indicating this condition. The processes being controlled by the interlock relay will stop, and will re-start only after the interlock relay is re-activated by the digital inputs (switches).

Note: If multiple digital inputs are assigned to the same relay, then the corresponding logic is (AND) – i.e. both switches must be closed to trip the relay.

Scaling the 4-20 mA Analog Output (Aout)

The 4-20 mA analog output can be scaled to provide a 4-20 mA signal for any display range selected. No equipment is needed to scale the analog output; simply program the display values to the corresponding mA output signal.

The *Analog Output* menu is used to program the 4-20 mA output based on display values.

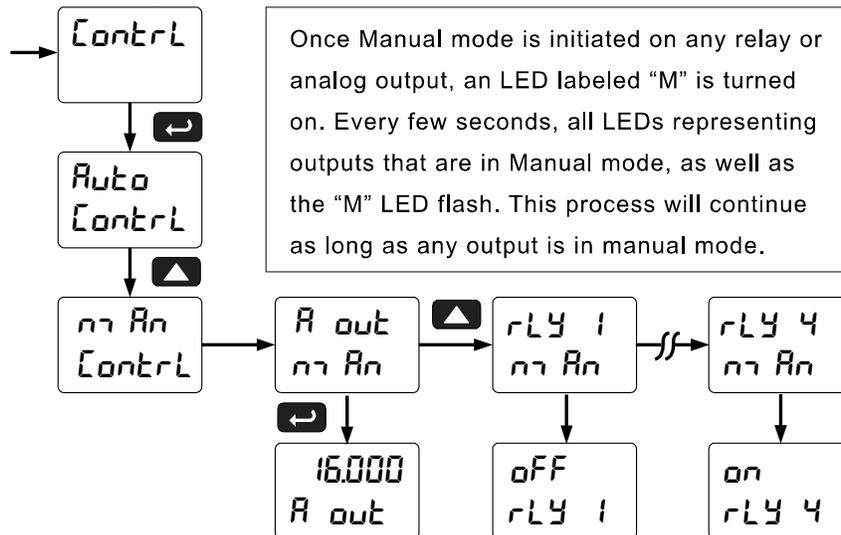


Reset Menu (rESEt)

The *Reset* menu is used to reset the maximum or minimum reading (peak or valley) reached by the process; both may be reset at the same time by selecting “reset high & low” (rSt HL). The tare value used to zero the display may be reset by selecting “reset tare” (rSt tr).

Control Menu (Contrl)

The *Control* menu is used to control the 4-20 mA analog output and the relays manually, ignoring the input. Each relay and analog output can be programmed independently for manual control. Selecting automatic control sets all relays and analog output for automatic operation.



Setting up the Password (PASS)

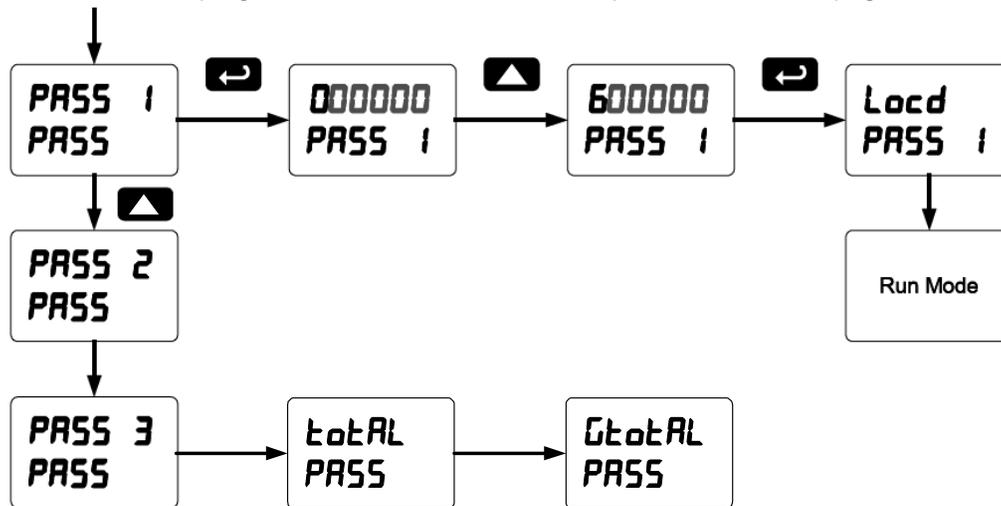
The *Password* menu is used for programming three levels of security to prevent unauthorized changes to the programmed parameter settings.

Pass 1: Allows use of function keys and digital inputs
 Pass 2: Allows use of function keys, digital inputs and editing set/reset points
 Pass 3: Restricts all programming, function keys, and digital inputs
 Total: Prevents resetting the total manually
 Gtotal: Prevents resetting the grand total manually.

Protecting or Locking the Meter

Enter the *Password* menu and program a six-digit password.

For instructions on how to program numeric values see *Setting Numeric Values*, page 27.



Record the password for future reference. If appropriate, it may be recorded in the space provided.

Model:	
Serial Number:	
Password 1:	__ __ __ __ __ __
Password 2:	__ __ __ __ __ __
Password 3:	__ __ __ __ __ __
Total	__ __ __ __ __ __
GTotal	__ __ __ __ __ __

Total Reset Password & Non-Resettable Total

The total and the grand total can be password-protected to prevent unauthorized total resets.

The grand total can be programmed as a non-resettable total by entering the password "050873".

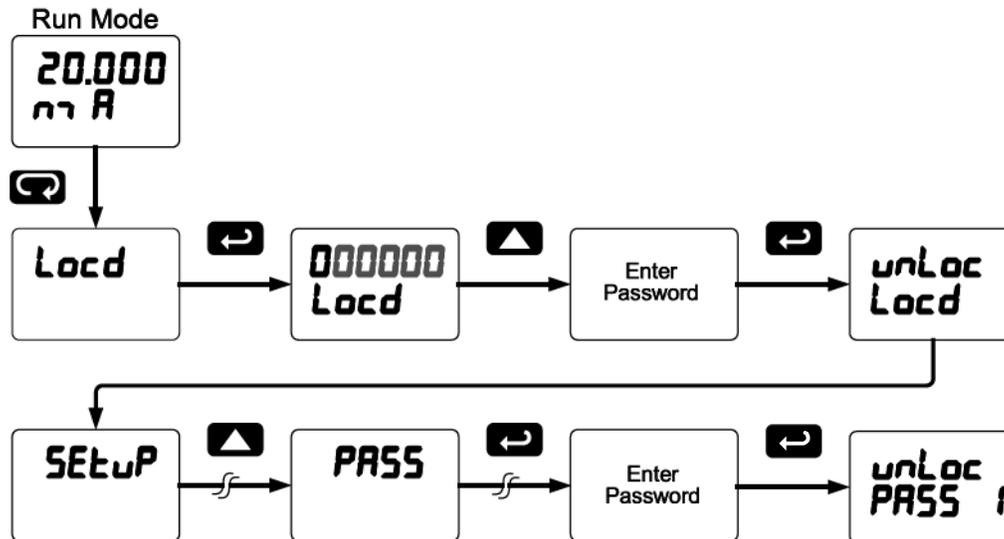
Caution! Once the Grand Total has been programmed as "non-resettable" the feature **cannot** be disabled.

Making Changes to a Password Protected Meter

If the meter is password protected, the meter will display the message *Locd* (Locked) when the Menu button is pressed. Press the Enter button while the message is being displayed and enter the correct password to gain access to the menu. After exiting the programming mode, the meter returns to its password protected condition.

Disabling Password Protection

To disable the password protection, access the *Password* menu and enter the correct password twice, as shown below. The meter is now unprotected until a new password is entered.



If the correct six-digit password is entered, the meter displays the message *unLoc* (unlocked) and the protection is disabled until a new password is programmed.

If the password entered is incorrect, the meter displays the message *Locd* (Locked) for about two seconds, and then it returns to Run Mode. To try again, press Enter while the *Locked* message is displayed.

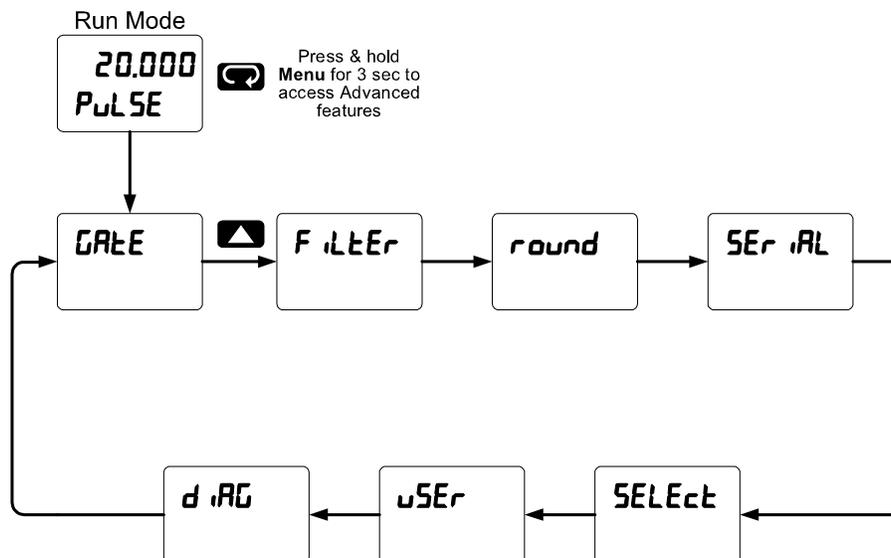
Did you forget the password?

The password may be disabled by entering a master password once. If you are authorized to make changes, enter the master password 508655 to unlock the meter.

Advanced Features Menu

To simplify the setup process, functions not needed for most applications are located in the *Advanced Features* menu.

Press and hold the Menu button for three seconds to access the advanced features of the meter.



Advanced Features Menu & Display Messages

The following table shows the functions and messages of the *Advanced Features* menu in the order they appear in the menu.

Display	Parameter	Action/Setting
GAtE	Gate	Enter Gate function menu
Lo G	Low gate	Program Low gate value
Hi G	High gate	Program High gate value
F iLteR	Filter	Set noise filter value
Lo SPd	Low speed	Set the contact de-bounce filter value
Hi SPd	High speed	Select high speed filter
rounD	Round	Set the rounding value for display variables
SEr iAL	Serial	Set serial communication parameters
SLAVE Id	Slave ID	Set slave ID or meter address
bAud	Baud rate	Select baud rate
tr dLY	Transmit delay	Set transmit delay for serial communication
PRr iLY	Parity	Select parity: Even, Odd, or None with 1 or 2 stop bits
t-bytE	Time byte	Set byte-to-byte timeout
SELEct	Select	Enter the Select menu (function, cutoff, out)
FunctiOn	Signal input conditioning	Select linear, square root, programmable exponent, or round horizontal tank function
Li nEAR	Linear	Set meter for linear function and select number of linearization points
no PtS	Number of points	Set PV1 for 2 to 32-point linearization Set PV2 for 2 to 8-point linearization

Display	Parameter	Action/Setting
ᐅᐅᐅFF	<i>Cutoff</i>	Set low-flow cutoff
ᐅᐅᐅᐅ	<i>Count</i>	Set total and grand total count direction
ᐅᐅᐅ ᐅ	<i>Total Count</i>	Set total to count up or down
ᐅᐅᐅᐅ ᐅ	<i>Grand Total Count</i>	Set grand total to count up or down
<i>RoutPr</i>	<i>Analog output programming</i>	Program analog output parameters
<i>Source</i>	<i>Source</i>	Select source for the 4-20 mA output
<i>ᐅ-rᐅᐅᐅ</i>	<i>Overrange</i>	Program mA output for display overrange
<i>ᐅ-rᐅᐅᐅ</i>	<i>Underrange</i>	Program mA output for display underrange
<i>ᐅᐅ ᐅᐅ</i>	<i>Maximum</i>	Program maximum mA output allowed
<i>ᐅᐅ ᐅᐅ</i>	<i>Minimum</i>	Program minimum mA output allowed
ᐅᐅᐅ ᐅᐅ	<i>Calibrate</i>	Calibrate 4-20 mA output (internal reference source used for scaling the output)
ᐅ ᐅᐅ ᐅ	<i>4 mA output</i>	Enter mA output value read by milliamp meter with at least 0.001 mA resolution
ᐅᐅ ᐅᐅ ᐅ	<i>20 mA output</i>	Enter mA output value read by milliamp meter with at least 0.001 mA resolution
<i>ᐅ5Er</i>	<i>User I/O</i>	Assign function keys and digital I/O
<i>F 1</i>	<i>F1 function key</i>	Assign F1 function key
<i>F2</i>	<i>F2 function key</i>	Assign F2 function key
<i>F3</i>	<i>F3 function key</i>	Assign F3 function key
<i>F4</i>	<i>F4 function</i>	Assign F4 function (digital input)
<i>d 1 1</i>	<i>Digital input 1</i>	Assign digital input 1 – 4, if expansion modules are connected
<i>dᐅ 1</i>	<i>Digital output 1</i>	Assign digital output 1 – 4, if expansion modules are connected
<i>d ᐅᐅ</i>	<i>Diagnostics</i>	Display parameter settings
ᐅᐅᐅ ᐅ	<i>LED test</i>	Test all LEDs
<i>Infᐅ</i>	<i>Information</i>	Display software and S/N information
<i>Erᐅ5E</i>	<i>Erase</i>	Delete the MeterView Pro installation files from the meter

Gate Function (ᐅᐅᐅᐅ)

The gate function is used for displaying slow pulse rates. Using the programmable gate, the meter is able to display pulse rates as slow as 1 pulse every 999.9 seconds (0.001 Hz). The gate function can also be used to obtain a steady display reading with a fluctuating input signal.

The gate function (ᐅᐅᐅᐅ) is the first option in the Advanced Features menu. There are two settings for the ᐅᐅᐅᐅ, low gate (ᐅᐅ ᐅ) and high gate (ᐅᐅ ᐅ).

Low Gate (Lo G)

For most applications, low gate setting should be left at 1.0 second. Increase low gate setting to obtain a steadier rate display. The rate display will update in accordance with the low gate setting, for example if low gate is set at 10.0, the display will update every 10 seconds; changes in rate between updates will not be reflected until next display update.

High Gate (Hi G)

Set the high gate value to correspond to the highest expected pulse period (lowest pulse rate). For instance, if the meter must display a rate when there is 1 pulse coming into the meter every 10 seconds, set the high gate to 11.0 seconds. When the signal is removed from the meter, the display will show the last reading for 11 seconds; then it will read zero.

Gate Settings

Slow Pulse Rate		
Low Gate* (sec)	High Gate (sec)	Min Freq** (Hz)
1.0	2.0	0.5000
1.0	10.0	0.1000
1.0	20.0	0.0500
1.0	100.0	0.0100
1.0	200.0	0.0050
1.0	400.0	0.0025
1.0	800.0	0.0012
1.0	999.9	0.0010
*The low gate setting corresponds to the display update rate and is used to stabilize the display reading with a fluctuating signal.		
**The minimum frequency is dependent on high gate setting.		

Contact De-Bounce Filter (F dE r)

The filter function (F dE r) can be used for applications where the meter is set up to count pulses generated by switch contacts. The filter value can be set anywhere between 2 and 50, the higher the value, the greater the filtering.

The filter function (F dE r) is the second option in the Advanced Features menu. There are two settings, Hi SPd (high speed) and Lo SPd (low speed), press **ENTER** when Lo SPd is displayed to enable the filter function. Program the filter value, so that there are no extra counts when a contact closure is completed.

Filter Settings

Contact De-Bounce Filter		
Filter Setting	Speed Setting	Max Freq (Hz)
2	Lo SPd	999
4	Lo SPd	499
8	Lo SPd	249
16	Lo SPd	124
32	Lo SPd	62
40	Lo SPd	50
50	Lo SPd	40
N/A	Hi SPd	30,000

Rounding Feature (*r*ound)

The rounding feature is used to give the user a steadier display with fluctuating signals. Rounding is used in addition to the filter function.

Rounding causes the display to round to the nearest value according the rounding selected. See examples in the table to the right.

Rounding Selection	Actual Value	Display Value	Actual Value	Display Value
1	12.022	12.022	12.023	12.023
5	12.022	12.020	12.023	12.025
10	12.024	12.020	12.025	12.030

Modbus RTU Serial Communications (*SERIAL*)

The meter is equipped with serial communications capability as a standard feature using Modbus RTU Serial Communication Protocol.

The meter may be connected to a PC for initial configuration via the onboard micro USB connection. For ongoing digital communications with a computer or other data terminal equipment, an RS-232, or RS-485 option is required; see *Ordering Information* on page 5 for details.



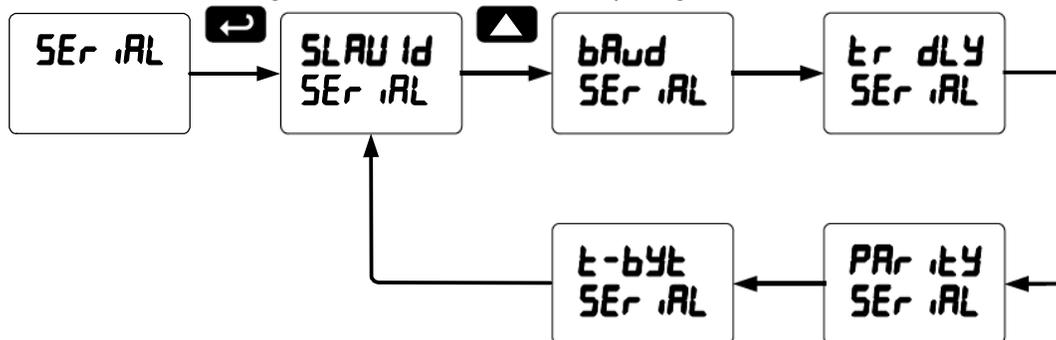
Warning!

Do not connect any equipment other than Precision Digital's expansion modules, cables, or meters to the RJ45 M-LINK connector. Otherwise damage will occur to the equipment and the meter.

Do not disconnect the RJ45 connector located to the left of the power terminal block. Doing so will disable the onboard digital I/O, RS-485 serial communications, and M-Link functionality.

Note: More detailed instructions are provided with each optional serial communications adapter.

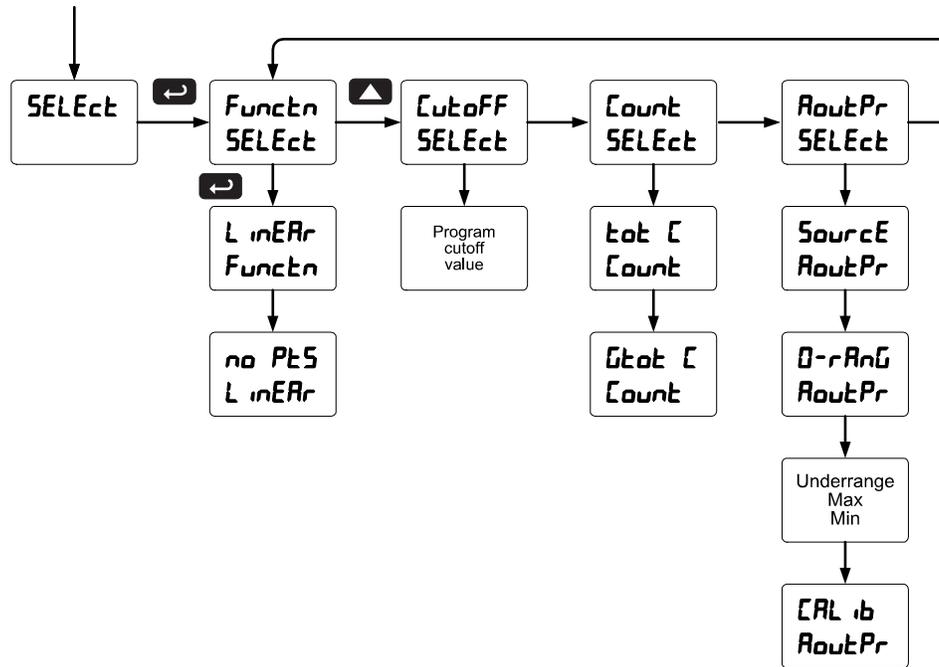
Note: Refer to the Modbus Register Tables located at www.predig.com for details.



When using more than one meter in a multi-drop mode, each meter must be provided with its own unique address. The meter address (Slave ID) may be programmed between 1 and 247. The transmit delay may be set between 0 and 199 ms. The parity can be set to even, odd, or none with 1 or 2 stop bits.

Select Menu (SELEct)

The *Select* menu is used to select the signal input conditioner applied to the input (linear, square root, programmable exponent, or round horizontal tank), low-flow cutoff, and analog output programming. The multi-point linearization is part of the linear function selection.



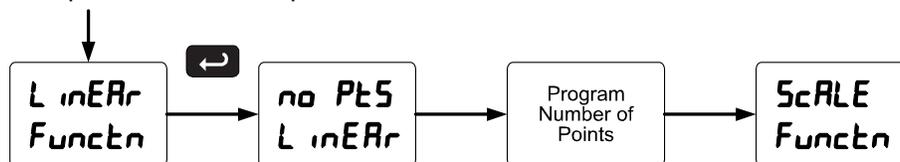
Signal Input Conditioning (Functn)

The *Function* menu is used to select the linear input conditioner applied to the input signal. Meters are set up at the factory for linear function with 2-point linearization. This linear function provides a display that is linear with respect to the input signal.

Multi-Point Linearization (L inERr)

Meters are set up at the factory for linear function with 2-point linearization. Up to 32 linearization points can be selected for PV1 under the linear function. The multi-point linearization can be used to linearize the display for non-linear signals such as those from level transmitters used to measure volume in odd-shaped tanks or to convert level to flow using weirs and flumes with complex exponent.

If the dual-scale level feature has been selected, the menus for PV1 & PV2 are enabled. PV2 can be programmed with up to 8 linearization points.



Low-Flow Cutoff (Cutoff)

The low-flow cutoff feature allows the meter to be programmed so that the often-unsteady output from a differential pressure transmitter, at low flow rates, always displays zero on the meter.

The cutoff value may be programmed from 0 to 999999. The meter will display zero below the cutoff value. Programming the cutoff value to zero disables the cutoff feature.

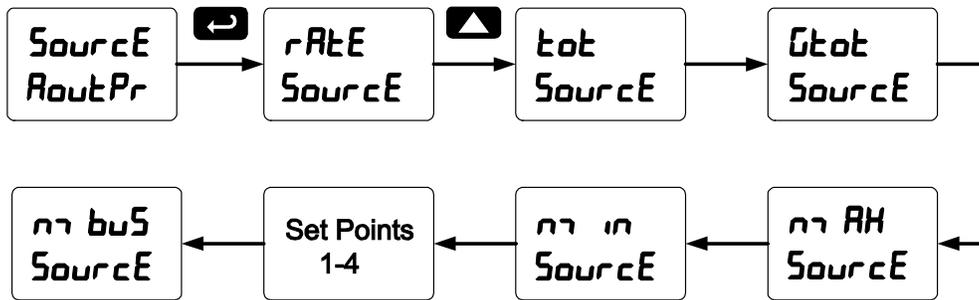
Analog Output Programming (RoutPr)

The *Analog Output Programming* menu is used to program the behavior of the 4-20 mA output. The following parameters and functions are programmed in this menu:

1. Source: Source for generating the 4-20 mA output (e.g. PV)
2. Overrange: Analog output value with display in overrange condition
3. Underrange: Analog output value with display in underrange condition
4. Break: Analog output value when loop break is detected
5. Max: Maximum analog output value allowed regardless of input
6. Min: Minimum analog output value allowed regardless of input
7. Calibrate: Calibrate the internal 4-20 mA source reference used to scale the 4-20 mA output

Analog Output Source

The source for generating the 4-20 mA output may be assigned to the rate/process variable, total, grand total, maximum or minimum value reached by the rate/process, or one of the set points, or the Modbus PV input.



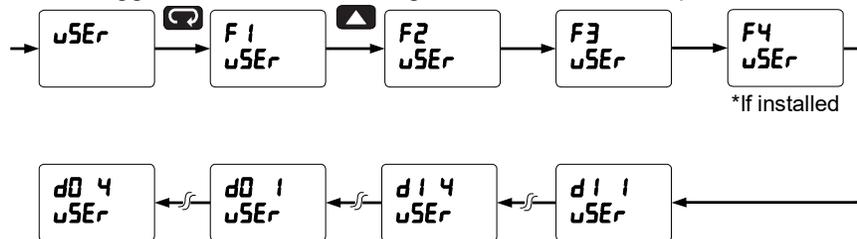
Analog Output Calibration

To perform the analog output calibration, it is recommended to use a milliamp meter with a resolution of at least 0.1 μ A to measure the output current. The values saved internally during this procedure are used for scaling the 4-20 mA output in the *Setup* menu.

Programmable Function Keys User Menu (uSEr)

The *User* menu allows the user to assign the front panel function keys F1, F2, and F3, the digital input F4 (a digital input located on the signal input connector), and up to eight additional digital inputs to access most of the menus or to activate certain functions immediately (e.g. reset max & min, hold relay states, etc.). This allows the meter to be greatly customized for use in specialized applications.

Up to eight digital outputs can be assigned to a number of actions and functions executed by the meter (i.e. alarms, relay acknowledgement, reset max, min, or max & min, tare, and reset tare). The digital outputs can be used to trigger external alarms or lights to indicate these specific events.



Function Keys & Digital I/O Available Settings

Refer to the following table for descriptions of each available function key or digital I/O setting.

Display	Description	Display	Description
rELRY	Directly access the relay menu	CONTROL	Directly access the control menu
SEt 1*	Directly access the set point menu for relay 1 (*through 8)	dISAbL	Disable the selected function key or digital I/O
rLY d	Disable all relays until a button assigned to <i>enable relays (rLY E)</i> is pressed	AcH	Acknowledge all active relays that are in a manual operation mode such as auto-manual or latching
rLY E	Enable all relays to function as they have been programmed	rESEt	Directly access the reset menu
0 HoLd	Hold current relay states and analog output as they are until a button assigned to <i>enable relays (rLY E)</i> is pressed	rSt t	Reset the total
d HoLd	Hold the current display value, relay states, and analog output momentarily while the function key or digital input is active. The process value will continue to be calculated in the background.	rSt Gt	Reset the grand total
Ln1 Hi	Display maximum display value on line 1	rSt H1	Reset the stored maximum display value
Ln1 Lo	Display minimum display value on line 1	rSt Lo	Reset the stored minimum display value
Ln1 HL	Display maximum & minimum display values on line 1	rSt HL	Reset the stored maximum & minimum display values
Ln2 Hi	Display maximum display value on line 2	dSPLRy	Directly access the display menu
Ln2 Lo	Display minimum display value on line 2	LnE 1	Directly access the display line 1 menu
Ln2 HL	Display maximum & minimum display values on line 2	LnE 2	Directly access the display line 2 menu
Ln2 Gt	Display the grand total on line 2	ArEnu	Mimic the menu button functionality (digital inputs only)
F On 1*	Force relay 1 (*through 4) into the on state. This function is used in conjunction with a digital input expansion module to achieve interlock functionality. See page 43 for details about interlock relays.	rGHt	Mimic the right arrow/F1 button functionality (digital inputs only)
		uP	Mimic the up arrow/F2 button functionality (digital inputs only)
		EntEr	Mimic the enter/F3 button functionality (digital inputs only)
		ALAr 1*	Provide indication when alarm 1 (*through 8) has been triggered (digital outputs only)

Meter Operation

The meter accepts pulses (e.g. $\pm 40\text{mV}$ to $\pm 8\text{V}$), square wave (0-5, 0-12V, or 0-24V), open collector NPN, PNP, TTL, or switch contact signals and displays these signals in engineering units from -99999 to 999999.

The dual-line display can be customized by the user to operate in such a way as to satisfy a specific application. Typically, the upper display is used for the process variable; while the lower display is used for engineering units, custom legend, total, grand total, or set point indication.

The meter can be set up to display the pulse input on the upper display and the Modbus input on the lower display. The relays and analog output can be programmed to operate from the Modbus PV input.

Button Operation

Button Symbol	Description
	Press to enter or exit Programming Mode, view settings, or exit max/min readings
	Press to reset max/min readings or other parameter/function assigned through the <i>User</i> menu
	Press to display max/min readings or other parameter/function assigned through the <i>User</i> menu
	Press to acknowledge relays or other parameters/function assigned through the <i>User</i> menu

Function Key Operation

During operation, the programmable function keys operate according to the way they have been programmed in the *Advanced Features – User* menu.

The table above shows the factory default settings for F1, F2, and F3.

Digital Input Operation

Five (5) digital inputs, F4-F8, come standard on the meter. These digital inputs are programmed identically to function keys F1, F2, and F3. The inputs are triggered with a contact closure to +5 (COM in the case of F4, see Digital I/O Connections on page 19 for details), or with an active low signal. During operation, digital inputs operate according to the way they are programmed in the *Advanced Features – User* menu.

Maximum/Minimum Readings

The max & min readings (peak & valley) reached by the process can be displayed either continuously or momentary:

1. Display briefly by assigning to the F1-F3 function keys or to the digital inputs in the *User* menu.
2. Display continuously by assigning either display to max/min through the *Display* menu.

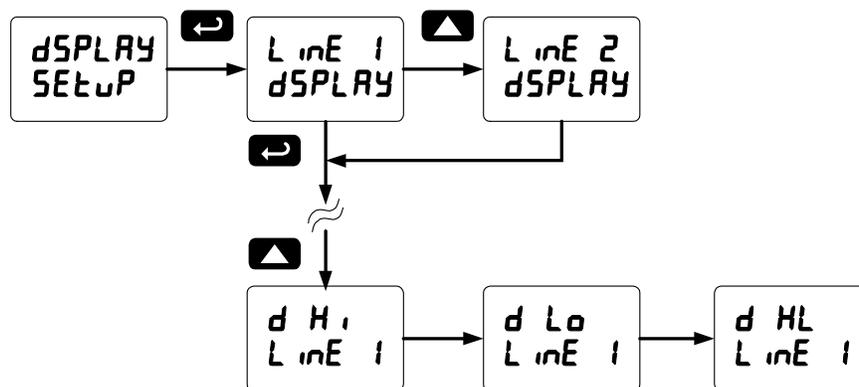
Any of the F1-F3 function keys (buttons) and the digital inputs can be programmed to reset the max & min readings. The meters are set at the factory to display the max reading by pressing the Up arrow/F2 button and to use the Right arrow/F1 button to access the *Reset* menu.

To display max reading using function key with factory defaults:

1. Press Up arrow/F2 button to display maximum reading since the last reset/power-up.
2. To reset max/min press Right arrow/F1 button to access the Reset menu. The max & min displays are reset to actual values.
3. Press Menu to exit max/min display reading.

To display max/min readings continuously:

Assign either display to Max (*d H i*), Min (*d L o*), or toggle between Max and Min (*d H L*) every 10 seconds.



Troubleshooting

Due to the many features and functions of the meter, it's possible that the setup of the meter does not agree with what an operator expects to see. If the meter is not working as expected, refer to the *Diagnostics* menu and recommendations below.

Diagnostics Menu (*d iAG*)

The *Diagnostics* menu is located in the *Advanced Features* menu, to access *Diagnostics* menu see *Advanced Features Menu*, page 47.

This menu allows the user to test the functionality of all the meter LEDs, check the meter's software and version information, and erase the MeterView Pro software installation files from the meter. Press the Enter button to view the settings and the Menu button to exit at any time.

For a description of the diagnostic messages, see *Advanced Features Menu & Display Messages*, page 47.

Determining Software Version

To determine the software version of a meter:

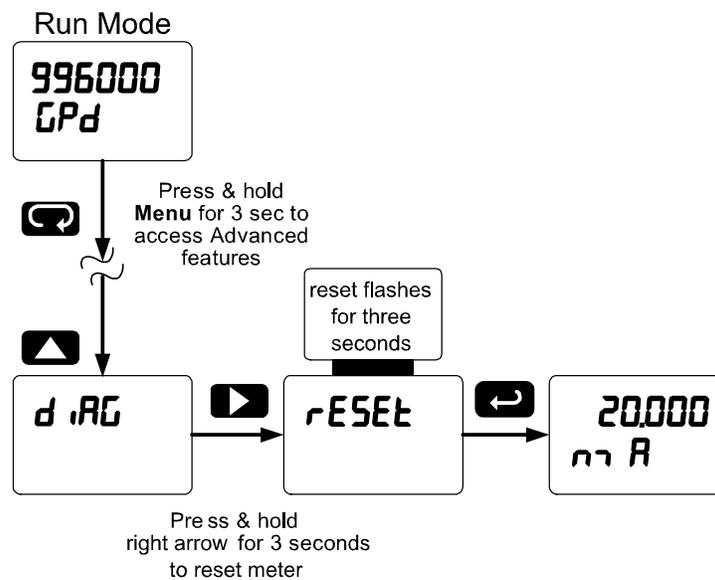
1. Go to the *Diagnostics* menu (*d ,RG*) and press Enter button.
2. Press Up arrow button and scroll to Information menu (*inFd*).
3. Press Enter to access the software number (*5Ft*) and version (*liEr*) information. Write down the information as it is displayed. Continue pressing Enter until all the information is displayed.
4. The meter returns to Run Mode after displaying all the settings.

Reset Meter to Factory Defaults

When the parameters have been changed in a way that is difficult to determine what's happening, it might be better to start the setup process from the factory defaults.

Instructions to load factory defaults:

1. Enter the *Advanced Features* menu. See *Advanced Features Menu*, page 47.
2. Press Up arrow to go to *Diagnostics* menu
3. Press and hold Right arrow for three seconds, press Enter when display flashes *rESEt*.
Note: If Enter is not pressed within three seconds, the display returns to the *Diagnostics* menu.
4. The meter goes through an initialization sequence (similar as on power-up), and loads the factory default settings.



Note: The dual-scale selection for some level applications (d-SCAL) is not reset to the single scale factory default. This can be changed using the Setup – Input menu.

Factory Defaults & User Settings

The following table shows the factory setting for most of the programmable parameters on the meter.

Parameter	Display	Default Setting			Parameter	Display	Default Setting
Input type	<i>inPulse</i>	Pulse			Relay 1 assignment	<i>RS 1n1</i>	Total
Total	<i>YES</i>	Total enabled			Relay 2 assignment	<i>RS 1n2</i>	Total
Units	<i>units</i>	Rate pulse	Total pulse	Gr. Total pulse	Relay 3 assignment	<i>RS 1n3</i>	Rate
Filter	<i>FILTEr</i>	Hi Spd			Relay 4 assignment	<i>RS 1n4</i>	Rate
K-factor	<i>FACTOR</i>	1.000			Relay 1 action	<i>Act 1</i>	Automatic
Function	<i>FUNCTION</i>	Linear			Relay 1 set point	<i>SEt 1</i>	100.0
Number of points	<i>no Pts</i>	2			Relay 1 reset point	<i>rSt 1</i>	000.0
Input 1	<i>inP 1</i>	00000.0			Relay 2 action	<i>Act 2</i>	Automatic
Display 1	<i>dis 1</i>	00000.0			Relay 2 set point	<i>SEt 2</i>	200.0
Input 2	<i>inP 2</i>	10000.0			Relay 2 reset point	<i>rSt 2</i>	000.0
Display 2	<i>dis 2</i>	10000.0			Relay 3 action	<i>Act 3</i>	Automatic
Decimal point	<i>ddddddd</i>	1 place			Relay 3 set point	<i>SEt 3</i>	300.0
Cutoff value	<i>CutoffF</i>	0.000 (disabled)			Relay 3 reset point	<i>rSt 3</i>	250.0
Display assignment	<i>DISPLAY</i>				Relay 4 action	<i>Act 4</i>	Automatic
Upper display	<i>Line 1</i>	Rate/Process			Relay 4 set point	<i>SEt 4</i>	400.0
Lower display	<i>Line 2</i>	Total value			Relay 4 reset point	<i>rSt 4</i>	350.0
Display intensity	<i>d-inty</i>	8			Fail-safe relay 1	<i>FLS 1</i>	Off
Total time base	<i>t tb</i>	Second			Fail-safe relay 2	<i>FLS 2</i>	Off
Total conversion factor	<i>t CF</i>	1.000			Fail-safe relay 3	<i>FLS 3</i>	Off
Total reset	<i>t rSt</i>	Manual			Fail-safe relay 4	<i>FLS 4</i>	Off
Grand total time base	<i>Gr t tb</i>	Second					
G total conversion factor	<i>Gr t CF</i>	1.000					
Grand total reset	<i>Gr t rSt</i>	Manual					

Parameter	Display	Default Setting	Parameter	Display	Default Setting
On delay relay 1	On 1	0.0 sec	Baud rate	bAud	9600
Off delay relay 1	OFF 1	0.0 sec	Transmit delay	tr dLY	50 ms
On delay relay 2	On 2	0.0 sec	Parity	PAR itY	Even
Off delay relay 2	OFF 2	0.0 sec	Byte-to-byte timeout	t-byt	010 (0.1 sec)
On delay relay 3	On 3	0.0 sec	F1 function key	F 1	Reset max & min
Off delay relay 3	OFF 3	0.0 sec	F2 function key	F2	Upper display: Max (Hi)
On delay relay 4	On 4	0.0 sec	F3 function key	F3	Acknowledge relays
Off delay relay 4	OFF 4	0.0 sec	F4 function	F4	Acknowledge relays
Display 1 analog out	d 1 5 1	0.0	Digital input 1	d i 1	Menu
Output 1 value	Out 1	4.000 mA	Digital input 2	d i 2	Right arrow
Display 2 analog out	d 1 5 2	1000.0	Digital input 3	d i 3	Up arrow
Output 2 value	Out 2	20.000 mA	Digital input 4	d i 4	Enter
Source analog output	Source	Rate/process	Digital output 1	dO 1	Alarm 1
Overrange output	OverRange	21.000 mA	Digital output 2	dO 2	Alarm 2
Underrange output	UnderRange	3.000 mA	Digital output 3	dO 3	Alarm 3
Maximum output	max RH	23.000 mA	Digital output 4	dO 4	Alarm 4
Minimum output	min RL	1.000 mA	Password 1	PASS 1	000000 (unlocked)
Slave ID (Address)	SLAVE id	247	Password 2	PASS 2	000000 (unlocked)
			Password 3	PASS 3	000000 (unlocked)
			Total password	totRL	000000 (unlocked)
			Grand total password	GrandRL	000000 (unlocked)

Troubleshooting Tips

Symptom	Check/Action
No display at all	Check power at power connector
Not able to change setup or programming, <i>L o c d</i> is displayed	Meter is password-protected, enter correct six-digit password to unlock
Meter displays error message during calibration (<i>E r r o r</i>)	Check: 1. Signal connections Minimum input span requirements
Meter displays 999999 -999999	Check: 1. Input selected in <i>Setup</i> menu Corresponding signal at Signal connector
Display is unstable	Check: 1. Input signal stability and value 2. Display scaling vs. input signal Filter and gate values
Display response is too slow	Check filter and gate values
Display reading is not accurate	Check: Scaling or calibration
Display does not respond to input changes, reading a fixed number	Check: Display assignment, it might be displaying max, min, or set point.
Display alternates between 1. <i>H i</i> and a number <i>L o</i> and a number	Press Menu to exit max/min display readings.
Relay operation is reversed	Check: 5. Fail-safe in <i>Setup</i> menu Wiring of relay contacts
Relay and status LED do not respond to signal	Check: 1. Relay action in <i>Setup</i> menu Set and reset points
Flashing relay status LEDs	Relays in manual control mode or relay interlock switches opened.
Meter not communicating with application programs	Check: 5. Serial adapter and cable 6. Serial settings Meter Slave ID and baud rate
If the display locks up or the meter does not respond at all	Cycle the power to reboot the microprocessor.
Other symptoms not described above	Call Technical Support for assistance.

Note: Certain sequences of events can cause unexpected results. To solve these issues, it is best to start fresh from factory defaults and map changes ahead of time, rather than at random.

How to Contact Precision Digital

- For Technical Support, please
Call: (800) 610-5239 or (508) 655-7300
Fax: (508) 655-8990
Email: support@predig.com
- For Sales Support or to place an order, please
contact your local distributor or
Call: (800) 343-1001 or (508) 655-7300
Fax: (508) 655-8990
Email: sales@predig.com
- For the latest version of this manual, please visit
www.predig.com

